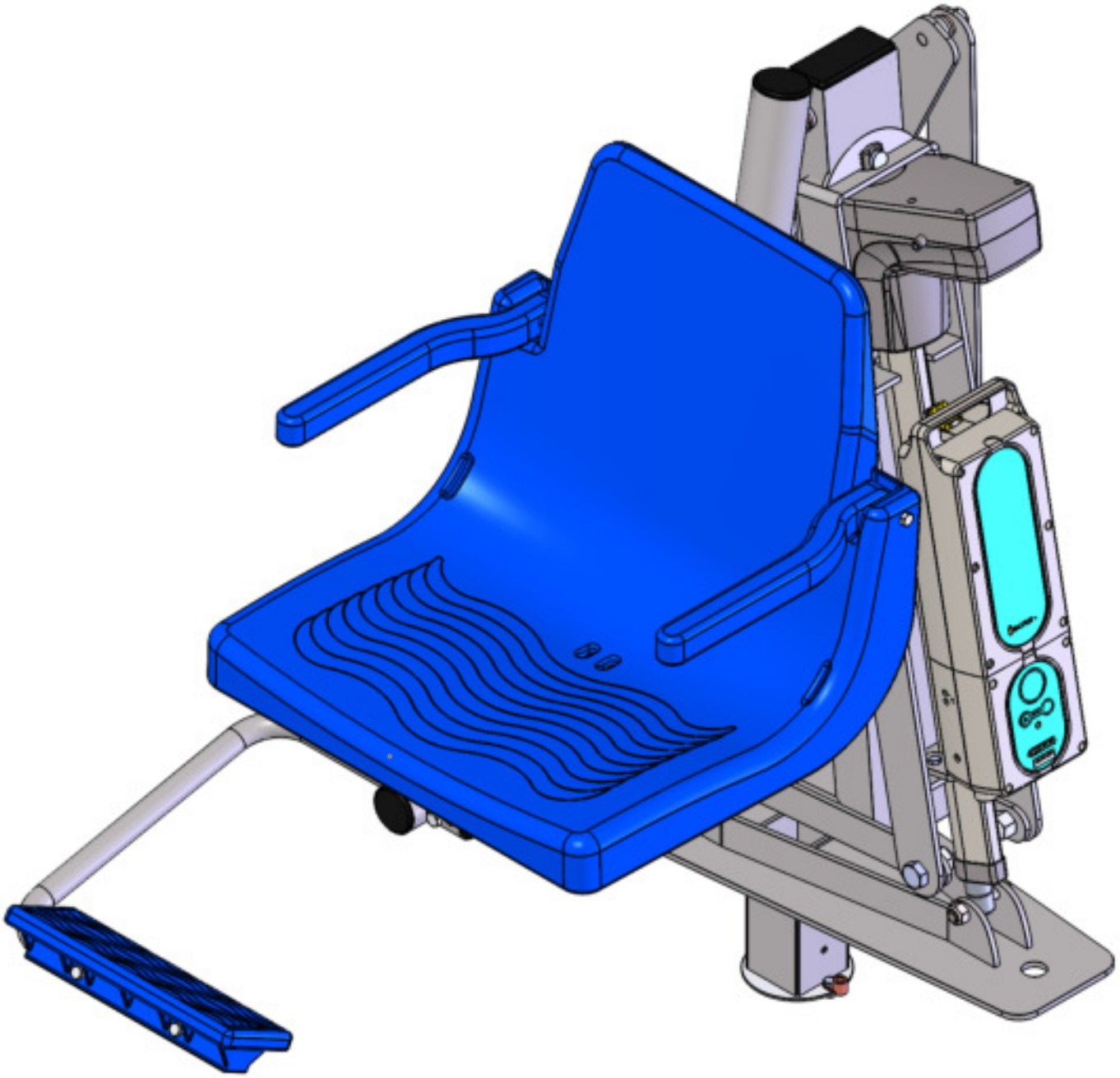

MATERIAL:

SCALE:	REV: 100	DATE: 11/25/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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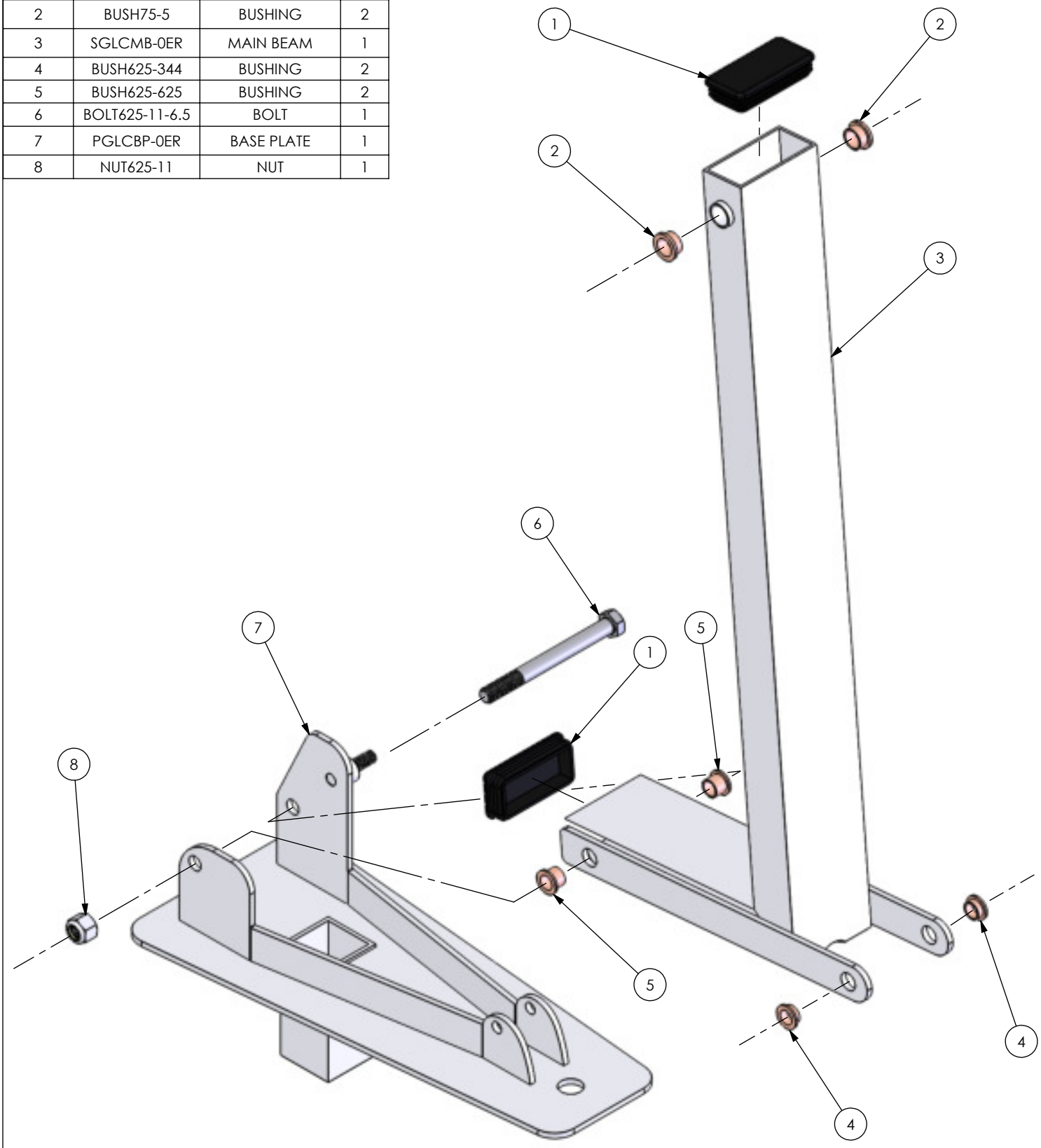
TITLE: SXR

DWG. NO.
ASSEMBLY MANUAL

ITEM NO.	PART #	DESCRIPTION	QTY.
1	PLASCAP-5	PLASTIC CAP	2
2	BUSH75-5	BUSHING	2
3	SGLCMB-0ER	MAIN BEAM	1
4	BUSH625-344	BUSHING	2
5	BUSH625-625	BUSHING	2
6	BOLT625-11-6.5	BOLT	1
7	PGLCBP-0ER	BASE PLATE	1
8	NUT625-11	NUT	1

REV.	DESCRIPTION	DATE	APVD.



MATERIAL:

SCALE:	REV: 100	DATE: 11/25/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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TOLERANCES ARE:
X. = ±.125
XX. = ±.062
XXX. = ±.031
FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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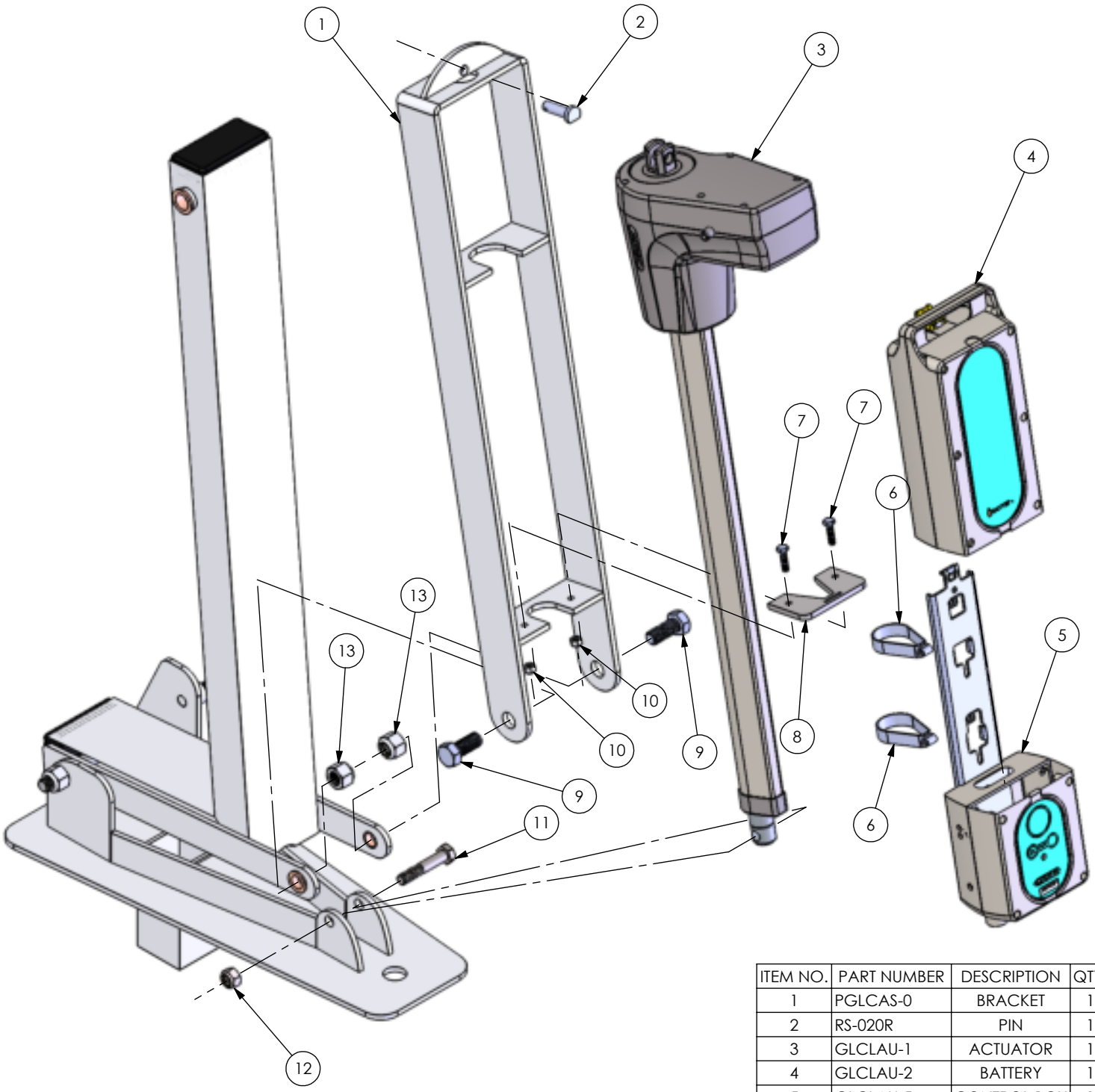
TITLE: SXR MAIN BEAM, BASE PLATE

DWG. NO. ASSEMBLY

REV.	DESCRIPTION	DATE	APVD.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PGLCAS-0	BRACKET	1
2	RS-020R	PIN	1
3	GLCLAU-1	ACTUATOR	1
4	GLCLAU-2	BATTERY	1
5	GLCLAU-5	CONTROL BOX	1
6	HCLAMP-0	CLAMP	2
7	BOLT25-20-1	BOLT	2
8	PGLCAS-5	BRACKET	1
9	BOLT625-11-1.5	BOLT	2
10	NUT25-20	NUT	3
11	BOLT-M12-65	BOLT	1
12	NUT-M12	NUT	2
13	NUT625-11	NUT	3

MATERIAL:

SCALE:	REV: 100	DATE: 11/25/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
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TOLERANCES ARE:
X. = ±.125
XX. = ±.062
XXX. = ±.031
FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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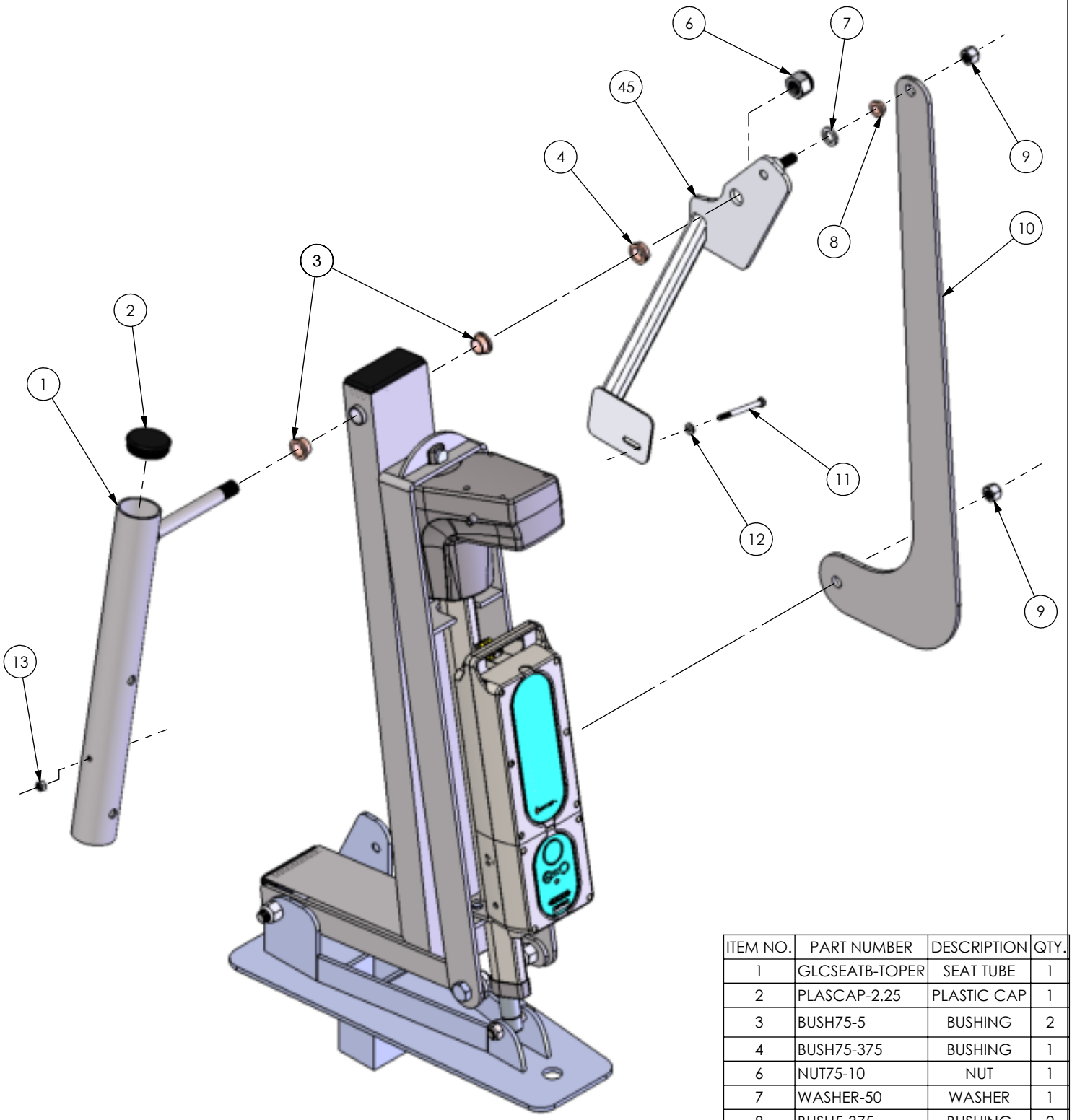
TITLE:
SXR
BATTERY, ACTUATOR
& ACTUATOR BRACKET

DWG. NO.
ASSEMBLY

NOTES:



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GLCSEATB-TOPER	SEAT TUBE	1
2	PLASCAP-2.25	PLASTIC CAP	1
3	BUSH75-5	BUSHING	2
4	BUSH75-375	BUSHING	1
6	NUT75-10	NUT	1
7	WASHER-50	WASHER	1
8	BUSH5-375	BUSHING	2
9	NUT5-13	NUT	2
10	PGLCSS-10ER	SUPPORT	1
11	BOLT25-20-3	BOLT	1
12	WASHER-25	WASHER	1
13	NUT25-20	NUT	1

SCALE:	REV: 100	11/25/2013	DWR: B.E.
WEIGHT:	MACH WEIGHT:		APVD BY: J.I.

DO NOT SCALE DRAWING
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TOLERANCES ARE:

X. = ±.125 FRACTIONAL DIMESIONS ± 1/25
XX. = ±.062 FILLET RADII .000 THRU + .094
XXX. = ±.031 HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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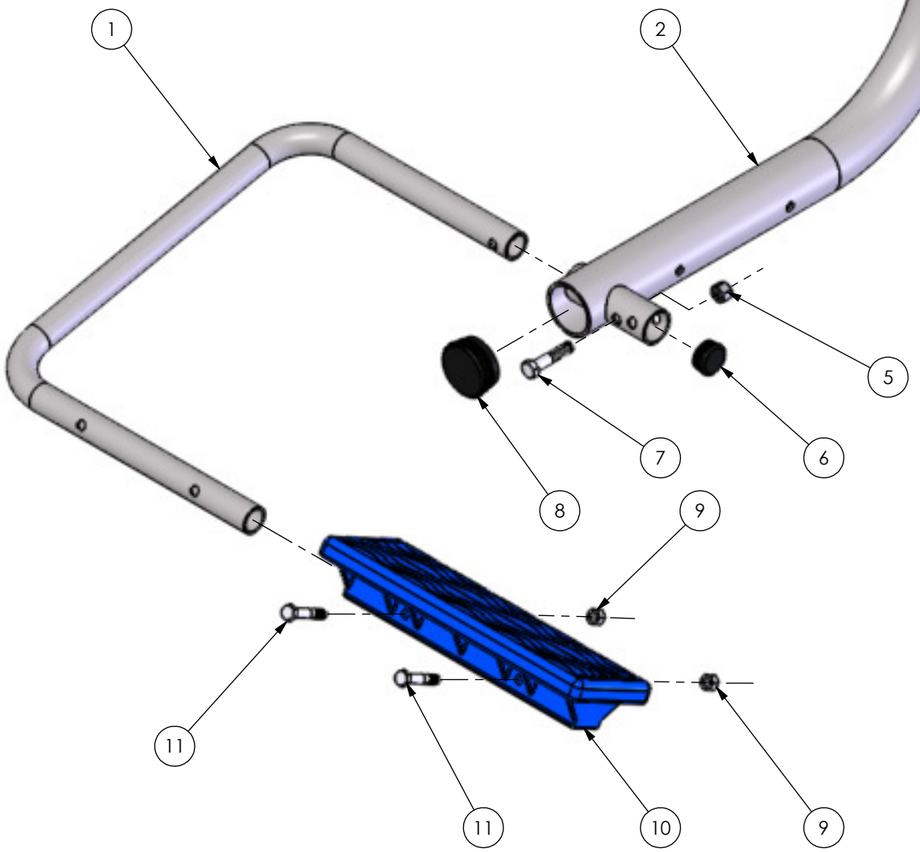
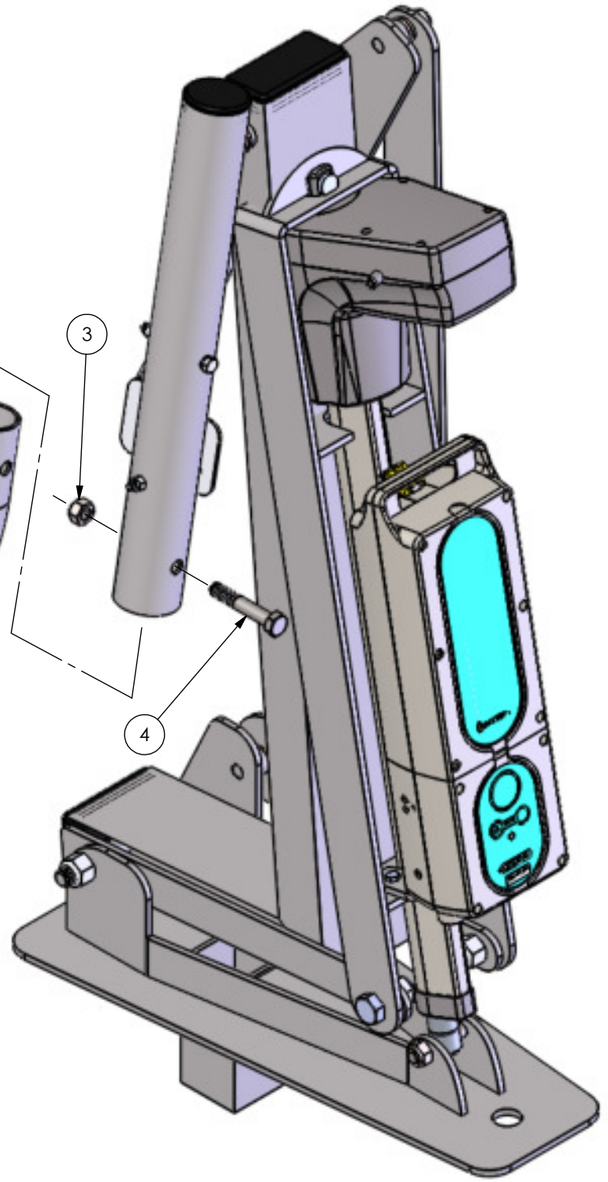
TITLE:
SXR
SEAT LEVELER, SEAT TUBE

DWG. NO.
SXR

NOTES





ITEM NO.	PART #	DESCRIPTION	QTY.
1	GLCSEATB-7	FOOT REST TUBE	1
2	GLCSEATB-BOTTOM	SEAT SUPPORT BOTTOM	1
3	NUT-M12	NUT	1
4	BOLT-M12-70	BOLT	1
5	NUT375-16-2	NUT	1
6	PLASCAP-1	PLASTIC CAP	1
7	BOLT375-16-1.75	BOLT	1
8	PLASCAP-2	PLASTIC CAP	1
9	NUT313-18	NUT	2
10	GLCSEATB-9	FOOT REST	1
11	BOLT313-18-1.75	BOLT	2

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

X. = ±.125 FRACTIONAL DIMENSIONS ± .125
XX. = ±.094 FILLET RADII .000 THRU +.094 HOLES .000 THRU .015
XXX. = ±.062 ANGLES ± 1°

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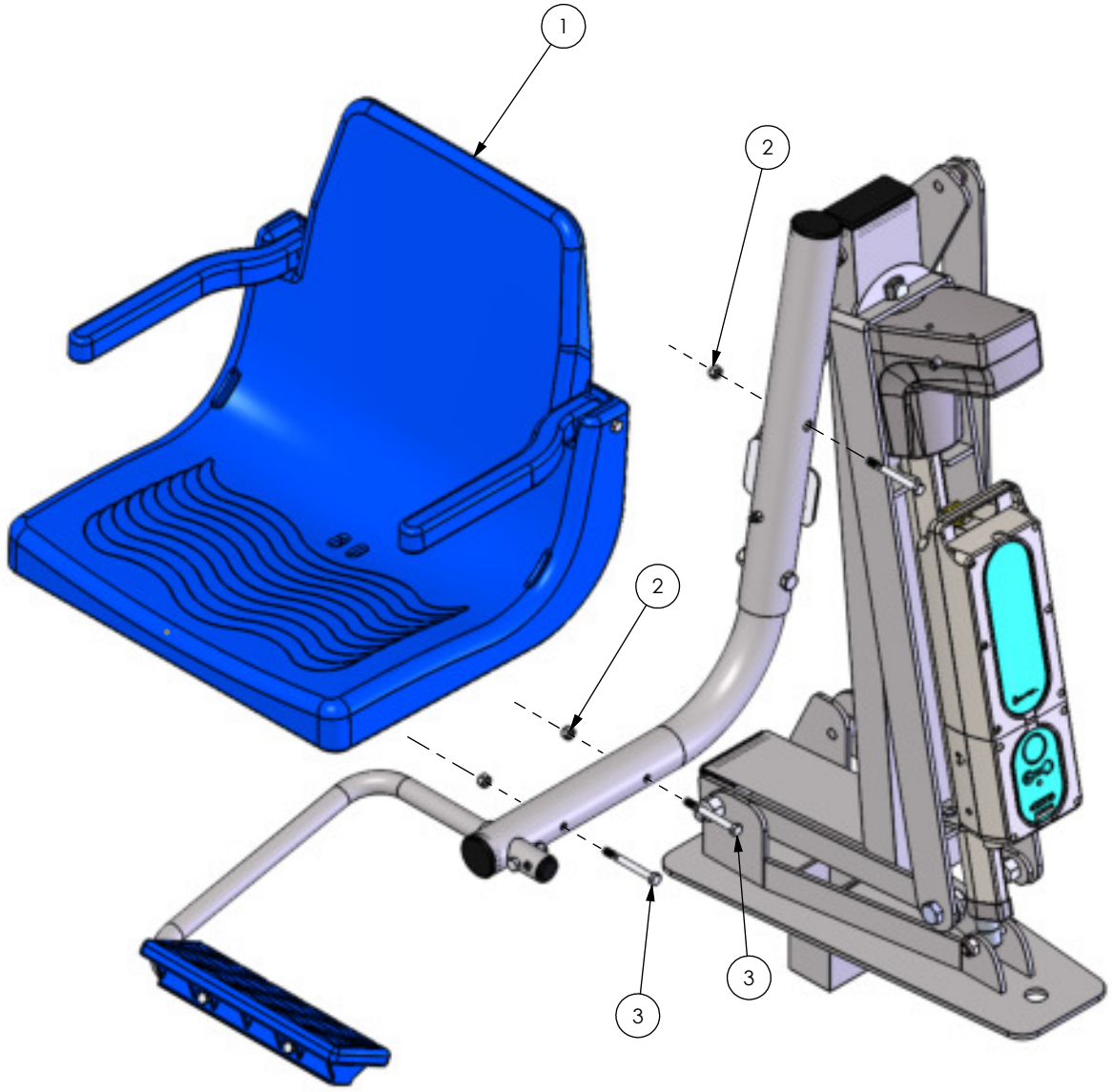
TITLE:
SXR
FOOT REST TUBE, SEAT TUBE & FOOT REST INSTALLATION

DWG. NO.
ASSEMBLY

SCALE:		DATE: 11/25/2013	DWR: B.E.	REV 100
WEIGHT: LBS	MACH WEIGHT: LBS		APVD. BY: J.I.	

MATERIAL: NOTED



ITEM NO.	PART #	DESCRIPTION	QTY.
1	GLCSEATB-1	SEAT	1
2	NUT313-18	NUT	3
3	BOLT313-18-3	BOLT	3

MATERIAL:

SCALE:	REV: 100	DATE: 11/25/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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LIFT CORP

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TITLE: SXR SEAT

DWG. NO. ASSEMBLY