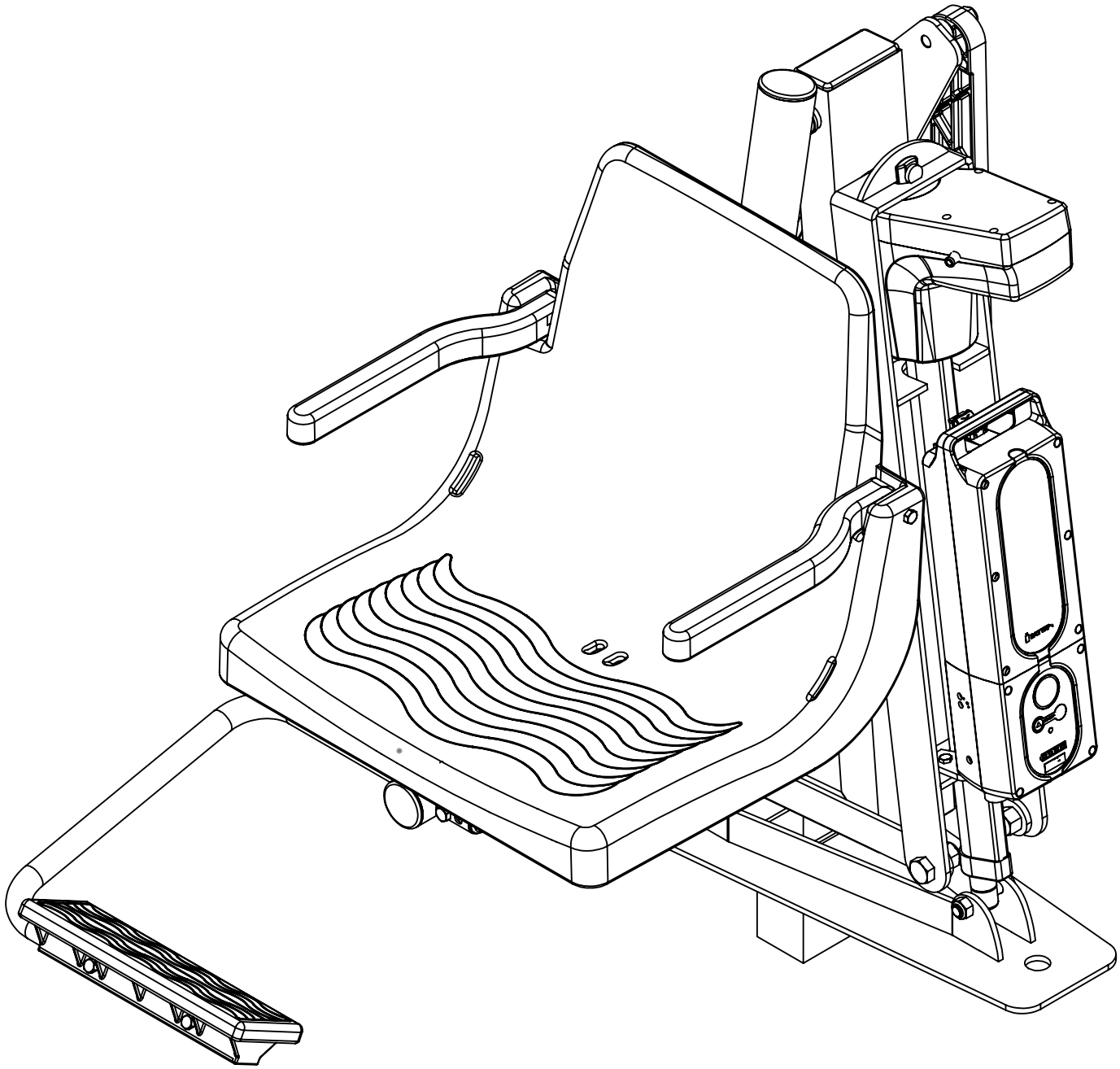
| REV. | DESCRIPTION | DATE | APVD. |
|---|---|---|---|



MATERIAL:

| SCALE: 1:6 | REV: 100 | DATE: 12/13/2012 | DWR: B.E. |
|---|---|---|---|
| WEIGHT: LBS | MACH WEIGHT: LBS | | APVD BY: J.I. |

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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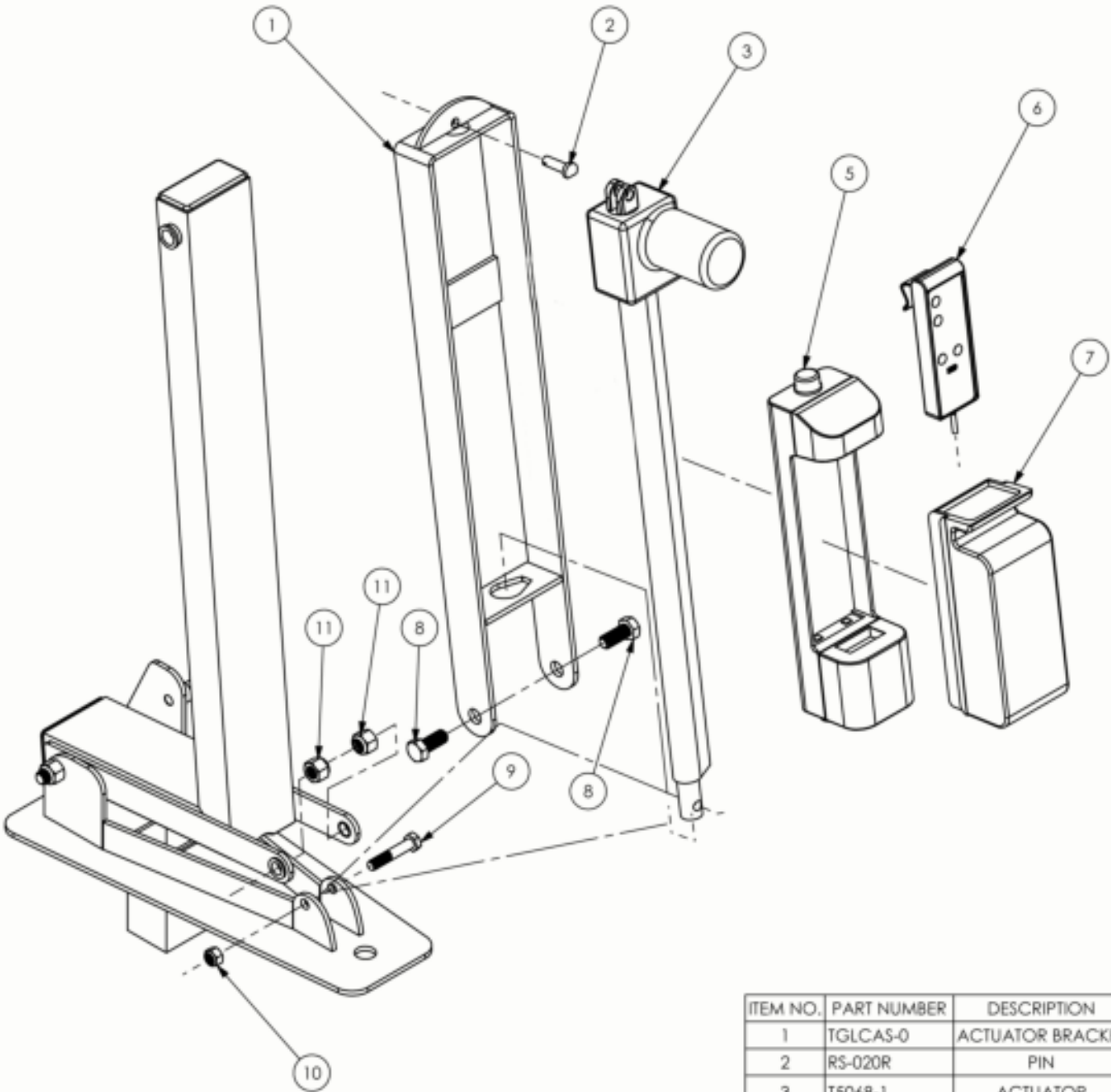
684 N. Port Crescent, Suite C
Bad Axe, MI 48413

TITLE: S-350

DWG. NO.
ASSEMBLY MANUAL

| REV. | DESCRIPTION | DATE | APVD. |
|---|---|---|---|




| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | TGLCAS-0 | ACTUATOR BRACKET | 1 |
| 2 | RS-020R | PIN | 2 |
| 3 | T5068-1 | ACTUATOR | 1 |
| 5 | T5068-5 | CONTROL BOX | 1 |
| 6 | T5068-4 | HANDSET | 1 |
| 7 | T5068-2 | BATTERY | 1 |
| 8 | BOLT625-11-1.5 | BOLT | 2 |
| 9 | BOLT-M12-65 | BOLT | 1 |
| 10 | NUT-M12 | NUT | 1 |
| 11 | NUT625-11 | NUT | 2 |

MATERIAL:

| SCALE: 1:6 | REV: 100 | DATE: 12/28/2015 | DWR: B.E. |
|---|---|---|---|
| WEIGHT: LBS | MACH WEIGHT: LBS | | APVD BY: J.I. |

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TOLERANCES ARE:

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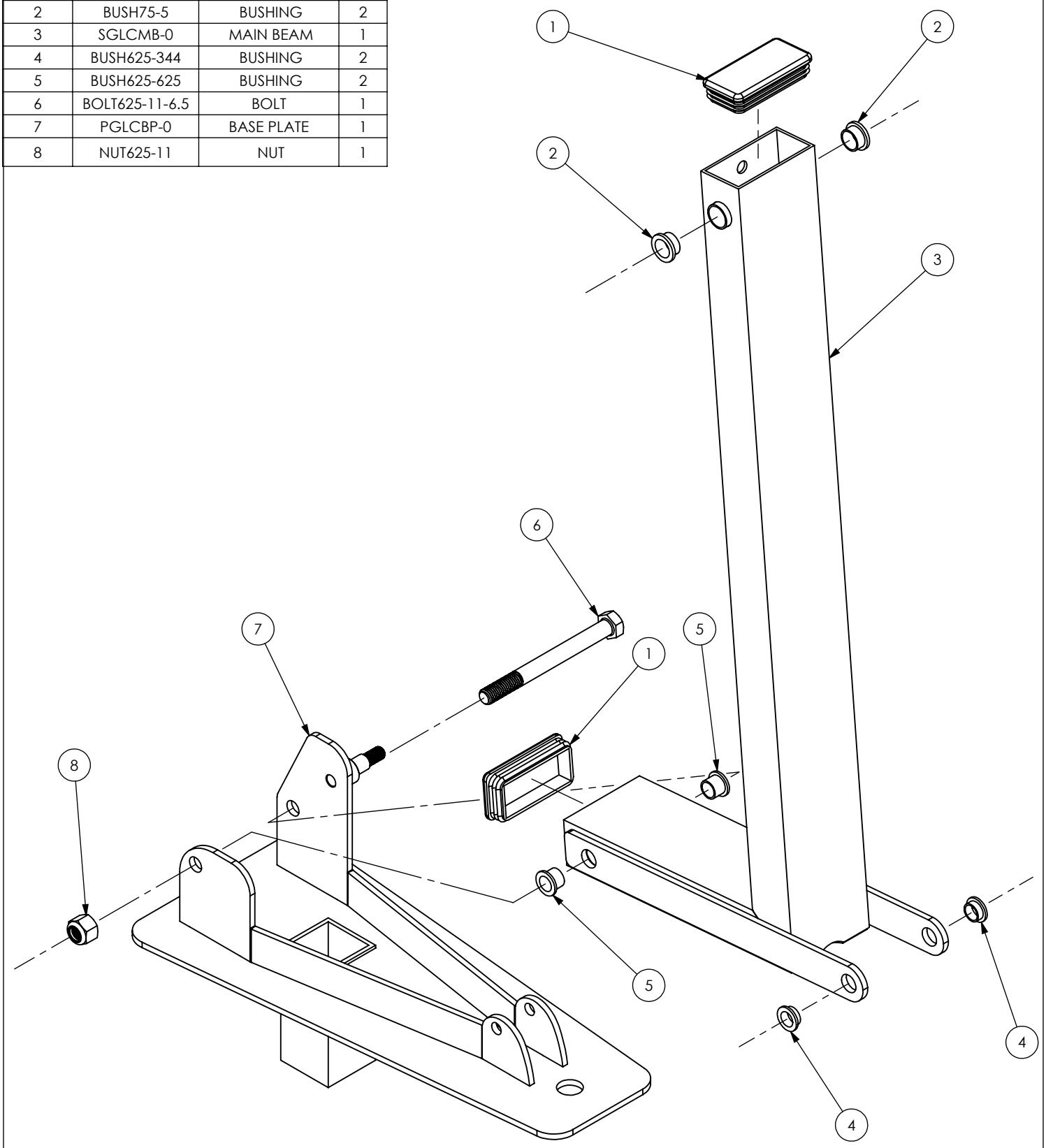
TITLE: S-350
BATTERY, ACTUATOR
& ACTUATOR BRACKET

DWG. NO.
ASSEMBLY

| ITEM NO. | PART # | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | PLASCAP-5 | PLASTIC CAP | 2 |
| 2 | BUSH75-5 | BUSHING | 2 |
| 3 | SGLCMB-0 | MAIN BEAM | 1 |
| 4 | BUSH625-344 | BUSHING | 2 |
| 5 | BUSH625-625 | BUSHING | 2 |
| 6 | BOLT625-11-6.5 | BOLT | 1 |
| 7 | PGLCBP-0 | BASE PLATE | 1 |
| 8 | NUT625-11 | NUT | 1 |

| REV. | DESCRIPTION | DATE | APVD. |
|---|---|---|---|




MATERIAL:

| SCALE: 1:5 | REV: 100 | DATE: 12/13/2012 | DWR: B.E. |
|---|---|---|---|
| WEIGHT: LBS | MACH WEIGHT: LBS | | APVD BY: J.I. |

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TOLERANCES ARE:
X. = ±.125
XX. = ±.062
XXX. = ±.031
FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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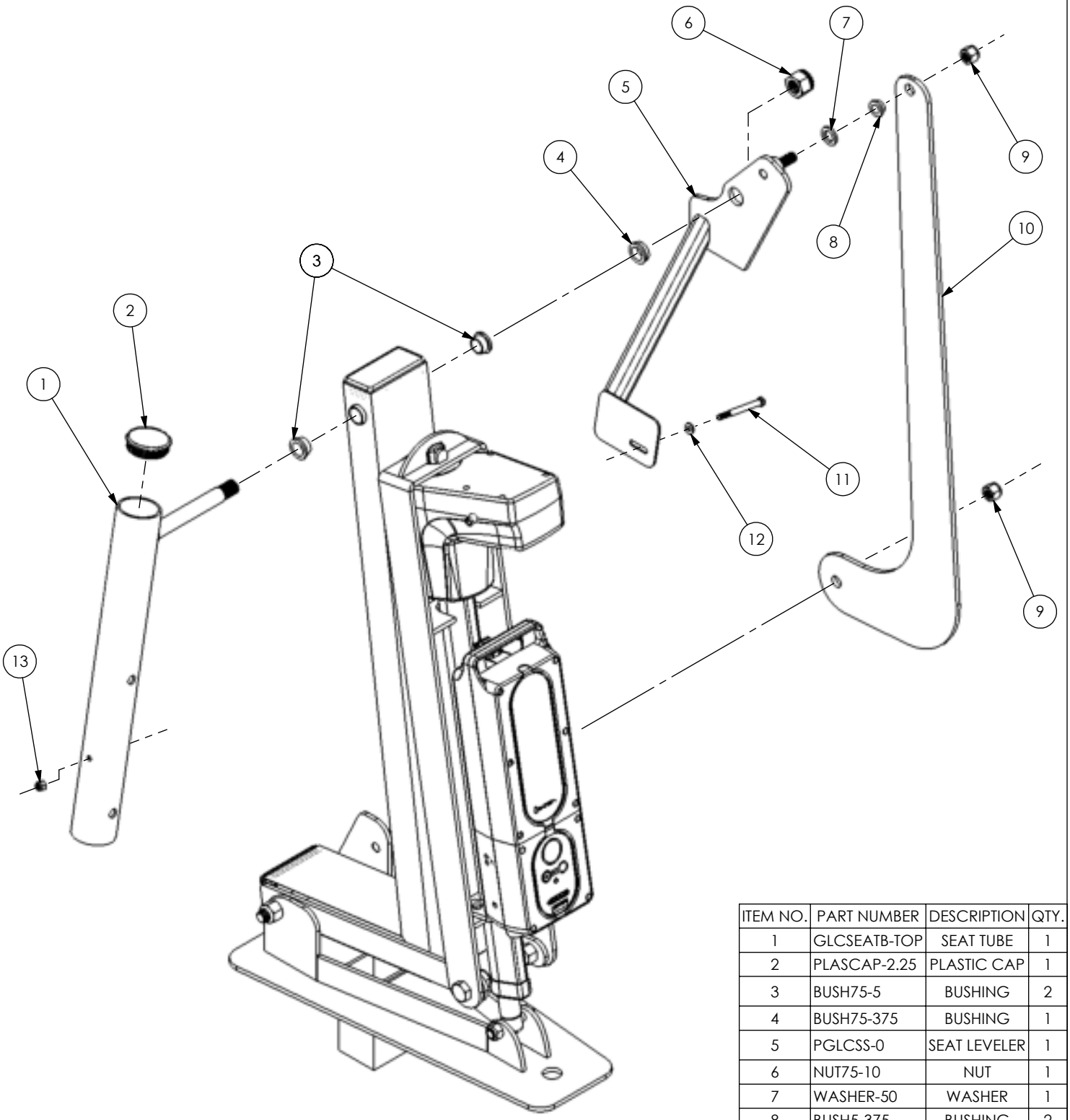
TITLE: S-350 MAIN BEAM TO BASE PLATE

DWG. NO. ASSEMBLY

NOTES:




| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | GLCSEATB-TOP | SEAT TUBE | 1 |
| 2 | PLASCAP-2.25 | PLASTIC CAP | 1 |
| 3 | BUSH75-5 | BUSHING | 2 |
| 4 | BUSH75-375 | BUSHING | 1 |
| 5 | PGLCSS-0 | SEAT LEVELER | 1 |
| 6 | NUT75-10 | NUT | 1 |
| 7 | WASHER-50 | WASHER | 1 |
| 8 | BUSH5-375 | BUSHING | 2 |
| 9 | NUT5-13 | NUT | 2 |
| 10 | PGLCSS-10 | SUPPORT | 1 |
| 11 | BOLT25-20-3 | BOLT | 1 |
| 12 | WASHER-25 | WASHER | 1 |
| 13 | NUT25-20 | NUY | 1 |

| SCALE: | REV: 100 | 11/25/2013 | DWR: B.E. |
|---|---|---|---|
| WEIGHT: | MACH WEIGHT: | | APVD BY: J.I. |

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TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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Bad Axe, MI 48413

TITLE:

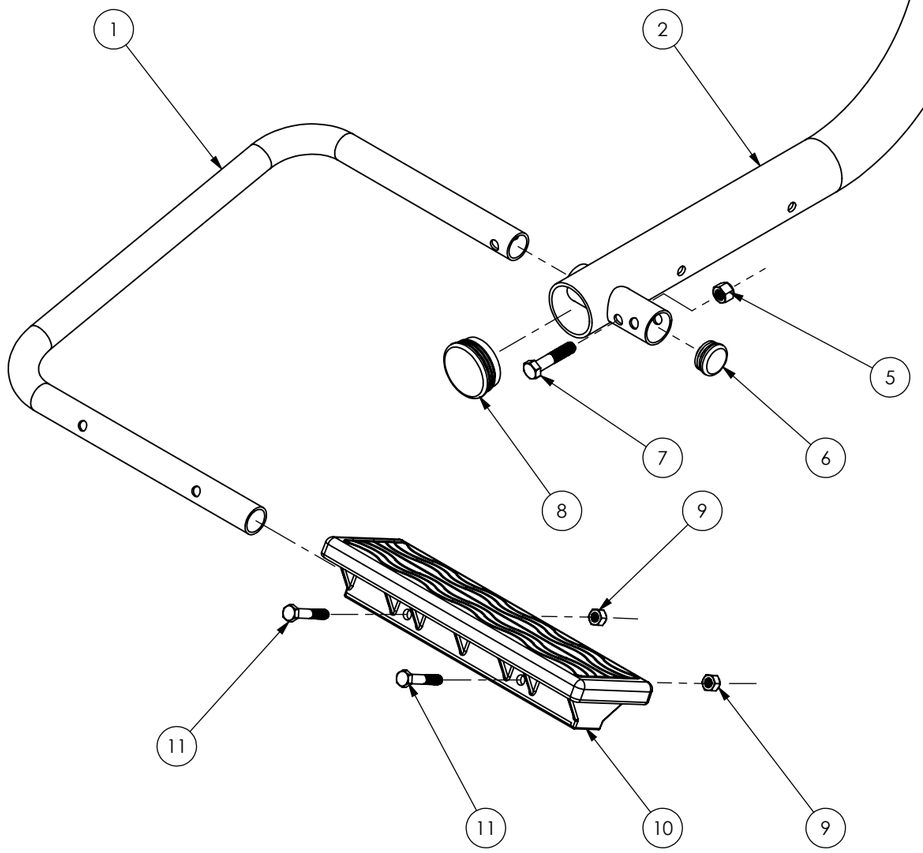
# S-350
# SEAT LEVELER, SEAT TUBE

DWG. NO.

S-350

NOTES

| REV. | DESCRIPTION | DATE | APVD. |
|---|---|---|---|




| ITEM NO. | PART # | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | GLCSEATB-7 | FOOT REST TUBE | 1 |
| 2 | GLCSEATB-BOTTOM | SEAT SUPPORT BOTTOM | 1 |
| 3 | NUT-M12 | NUT | 1 |
| 4 | BOLT-M12-70 | BOLT | 1 |
| 5 | NUT375-16-2 | NUT | 1 |
| 6 | PLASCAP-1 | PLASTIC CAP | 1 |
| 7 | BOLT375-16-1.75 | BOLT | 1 |
| 8 | PLASCAP-2 | PLASTIC CAP | 1 |
| 9 | NUT313-18 | NUT | 2 |
| 10 | GLCSEATB-9 | FOOT REST | 1 |
| 11 | BOLT313-18-1.75 | BOLT | 2 |

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

X. = ±.125 FRACTIONAL DIMENSIONS ± .125
XX. = ±.094 FILLET RADII .000 THRU +.094 HOLES .000 THRU .015
XXX. = ±.062 ANGLES ± 1°

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Bad Axe, MI 48413

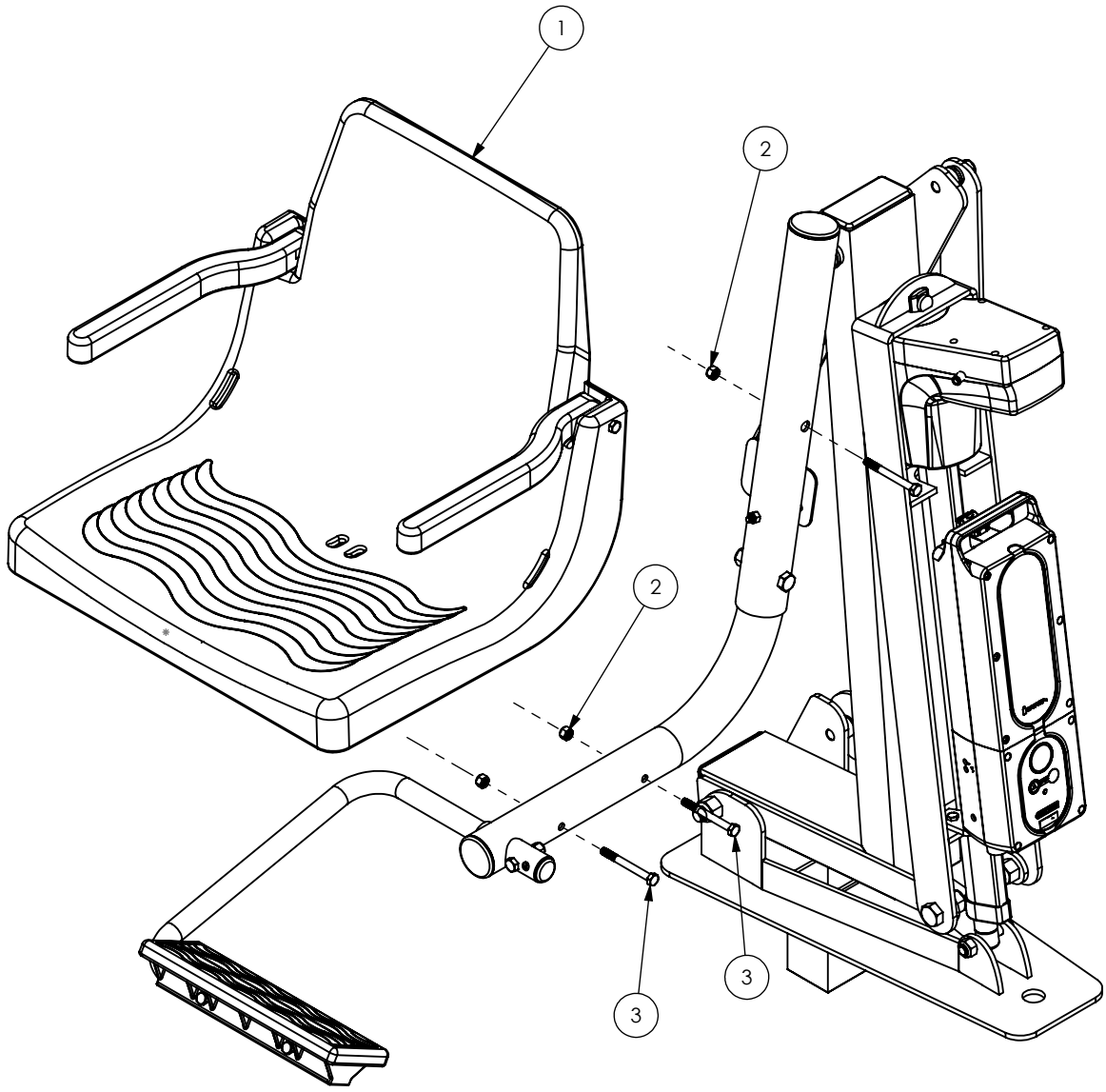
TITLE:
S-350
FOOT REST TUBE, SEAT TUBE & FOOT REST INSTALLATION

DWG. NO.
ASSEMBLY

| SCALE: 1:5 | | DATE: 12/14/2012 | DWR: B.E. | REV 100 |
|---|---|---|---|---|
| WEIGHT: LBS | MACH WEIGHT: LBS | | APVD. BY: J.I. | |

MATERIAL: NOTED

| REV. | DESCRIPTION | DATE | APVD. |
|---|---|---|---|




| ITEM NO. | PART # | DESCRIPTION | QTY. |
|---|---|---|---|
| 1 | GLCSEATB-1 | MOLDED PLASTIC SEAT | 1 |
| 2 | NUT313-18 | NUT | 3 |
| 3 | BOLT313-18-3 | BOLT | 3 |

MATERIAL:

| SCALE: 1:8 | REV: 100 | DATE: 12/14/2012 | DWR: B.E. |
|---|---|---|---|
| WEIGHT: LBS | MACH WEIGHT: LBS | | APVD BY: J.I. |

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FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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684 N. Port Crescent, Suite C
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TITLE: S-350 SEAT TO LIFT

DWG. NO. ASSEMBLY