REV.	DESCRIPTION	DATE	APVD.

MATERIAL:

SCALE: 1:8	REV: 100	DATE: 10/10/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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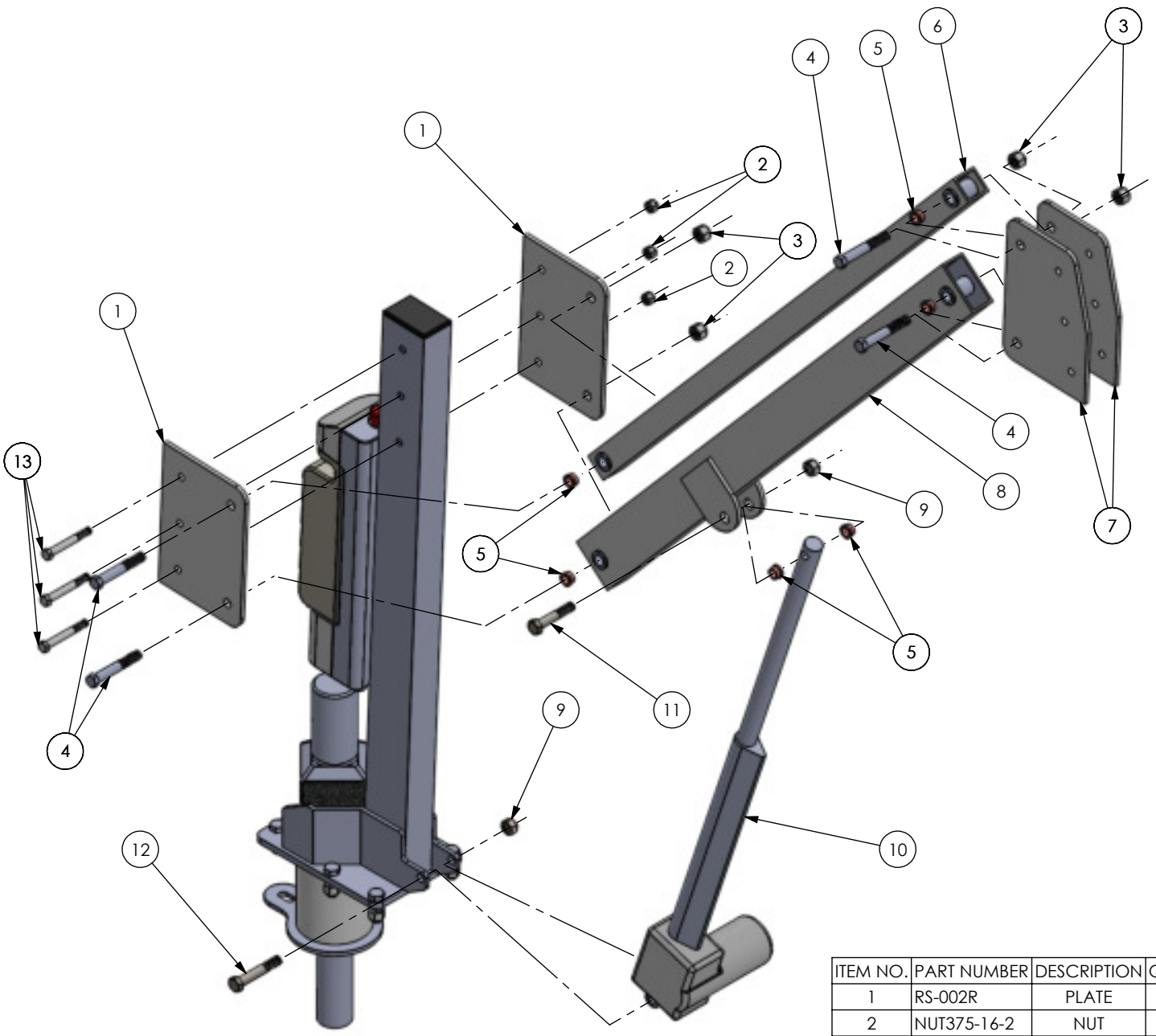
TITLE:

R-375

DWG. NO.

ASSEMBLY MANUAL



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RS-002R	PLATE	2
2	NUT375-16-2	NUT	6
3	NUT5-13	NUT	10
4	RGLC-5 x 3.25	BOLT	4
5	BUSH50-375	BUSHING	10
6	RS-008R-0	UPPER ARM	1
7	RS-001R	PLATE	2
8	RS-007R-0	LOWER ARM	1
9	NUT-M12	NUT	2
10	T5068-11	ACTUATOR	1
11	BOLT-M12-65	BOLT	1
12	BOLT-M12-70	BOLT	1
13	BOLT375-16-3	BOLT	6

SCALE: 1:7	REV: 100	DATE: 12/22/2015	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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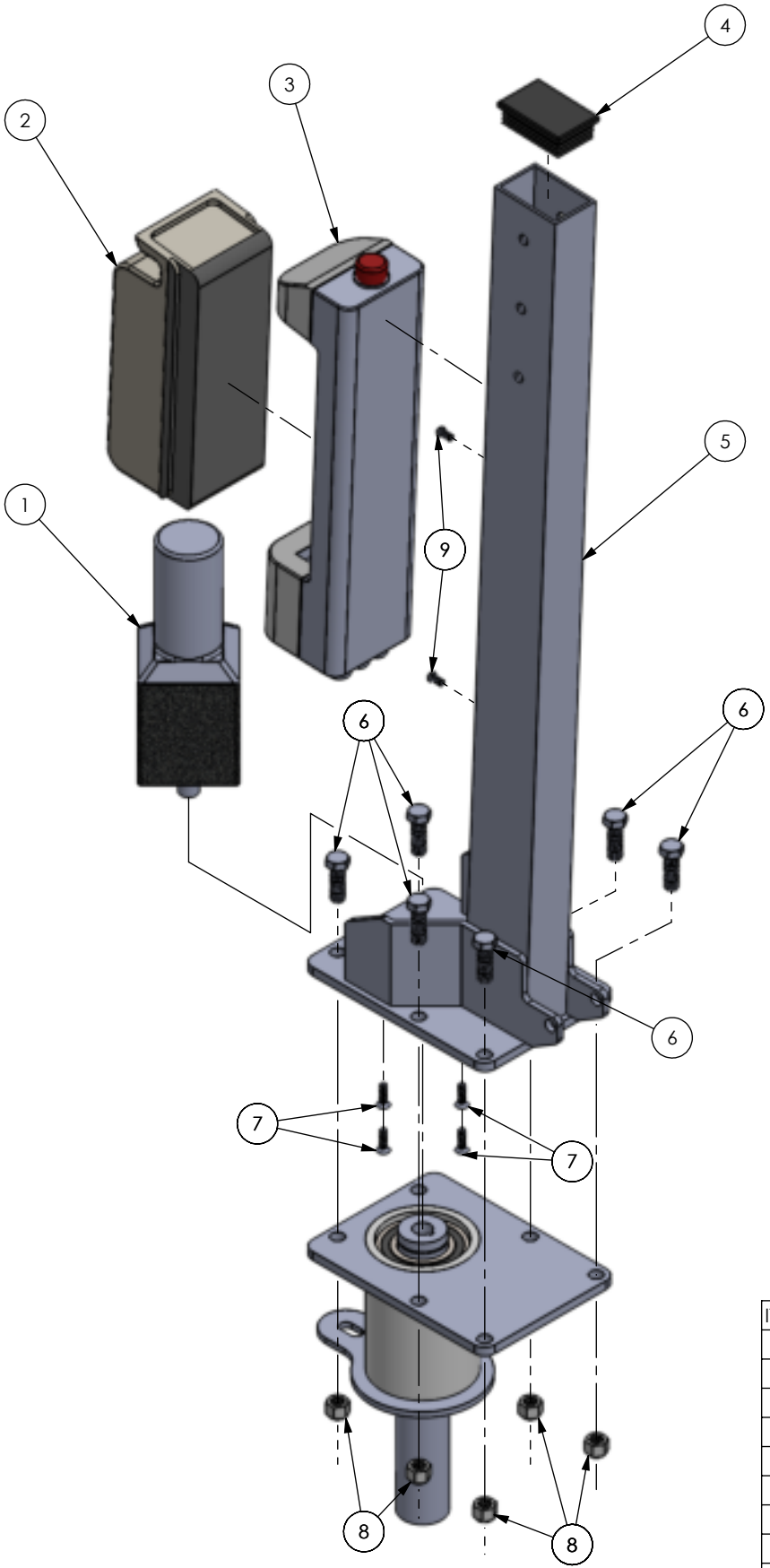
TITLE: R-375HD ACTUATOR & ARMS EXPLODE

DWG. NO. ACTUATOR & ARMS



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RGLCDCM-4	MOTOR	1
2	T5068-2	BATTERY	1
3	T5068-5	CONTROL BOX	1
4	RPLASCAP2-3	PLASTIC CAP	1
5	RS-010R HD	MAIN BEAM	1
6	RGLC5 X .75	BOLT	6
7	RGLC25X75 FHCS	BOLT	4
8	NUT5-13	NUT	10
9	RGLC25X.5BHB	BOLT	2

SCALE: 1:6	REV: 100	DATE: 12/22/2015	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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LIFT CORP
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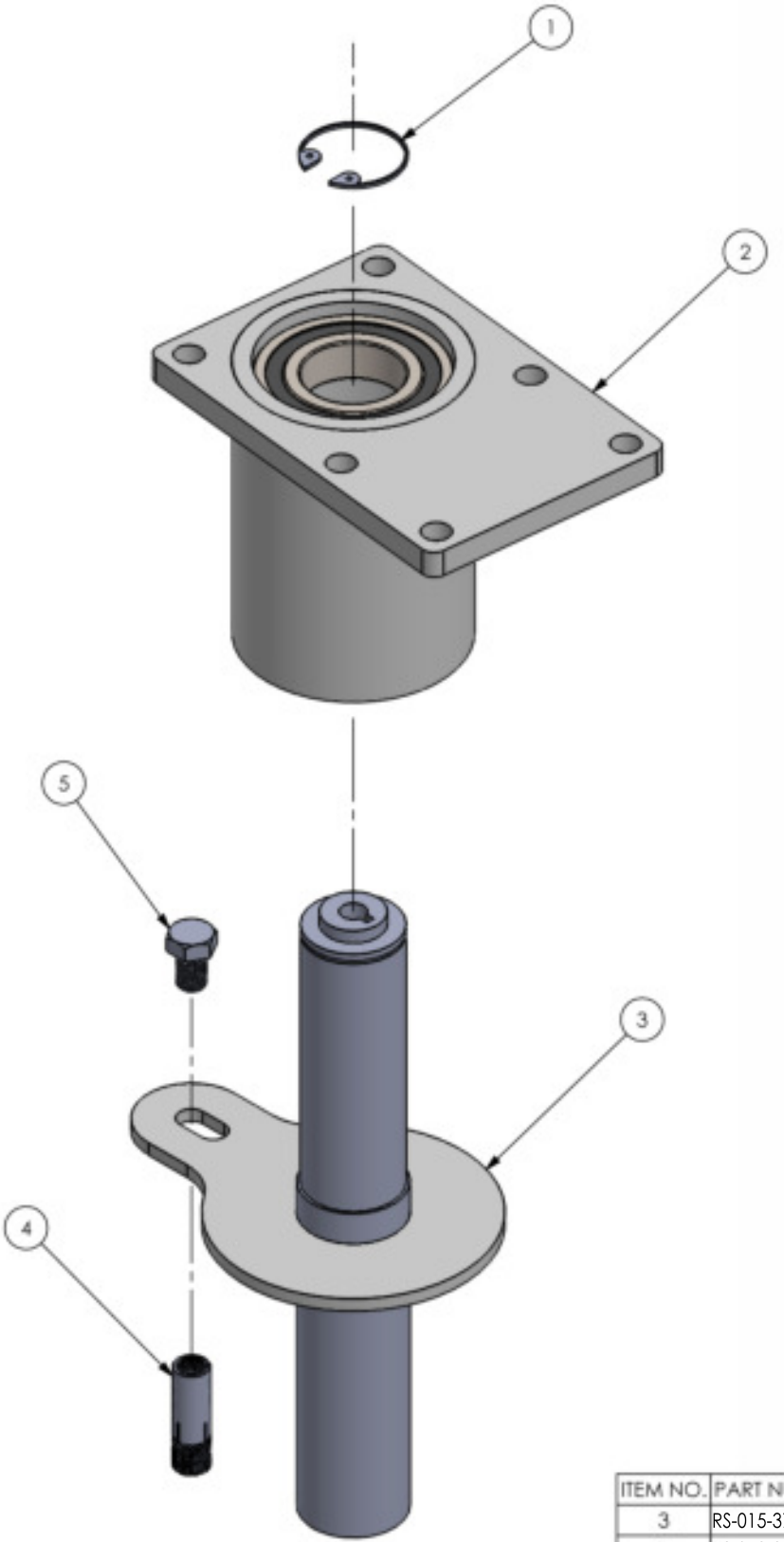
TITLE: R-375HD BATTERY & CONTROL BOX EXPLODE

DWG. NO. BATTERY & CONTROL BOX



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
3	RS-015-375-0 HD	MAIN SHAFT	1
2	RS-013-375-0 HD	HUB	1
1	RGLCSR-1	SNAP RING	1
5	RGLC5 X .75	BOLT	1
4	GLCDIA	DROP-IN ANCHOR	1

SCALE: 1:3	REV: 100	DATE: 10/11/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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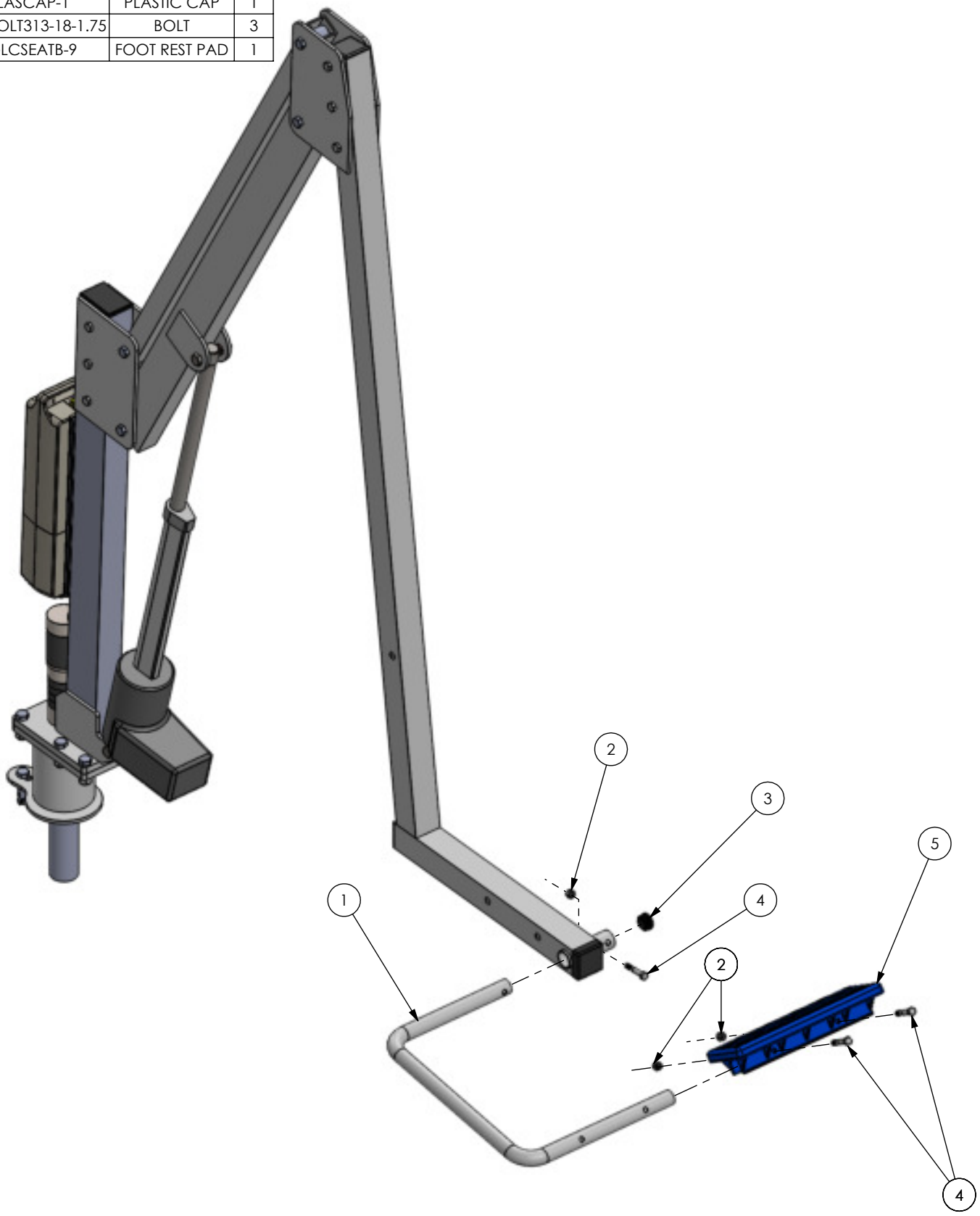
TITLE: R-375 MAIN SHAFT & HUB EXPLODE

DWG. NO. MAIN SHAFT & HUB

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GLCSEATB-7	FOOT REST TUBE	1
2	NUT313-18	NUT	3
3	PLASCAP-1	PLASTIC CAP	1
4	BOLT313-18-1.75	BOLT	3
5	GLCSEATB-9	FOOT REST PAD	1

REV.	DESCRIPTION	DATE	APVD.



SCALE: 1:9	REV: 100	DATE: 10/10/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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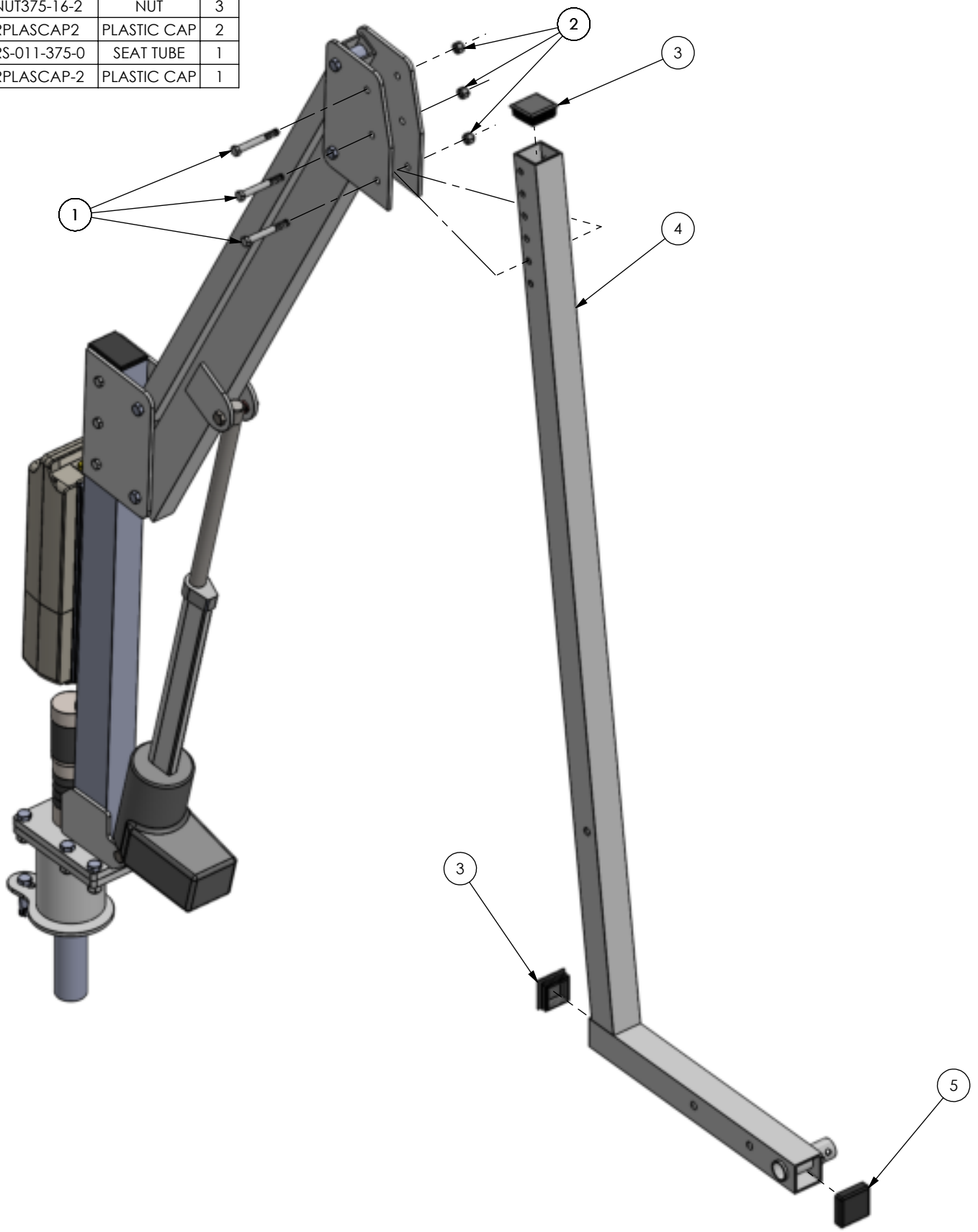
TITLE:
R-375
FOOT REST EXPLODE

DWG. NO.
FOOT REST

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BOLT375-16-3	BOLT	3
2	NUT375-16-2	NUT	3
3	RPLASCAP2	PLASTIC CAP	2
4	RS-011-375-0	SEAT TUBE	1
5	RPLASCAP-2	PLASTIC CAP	1

REV.	DESCRIPTION	DATE	APVD.



SCALE: 1:9	REV: 100	DATE: 10/10/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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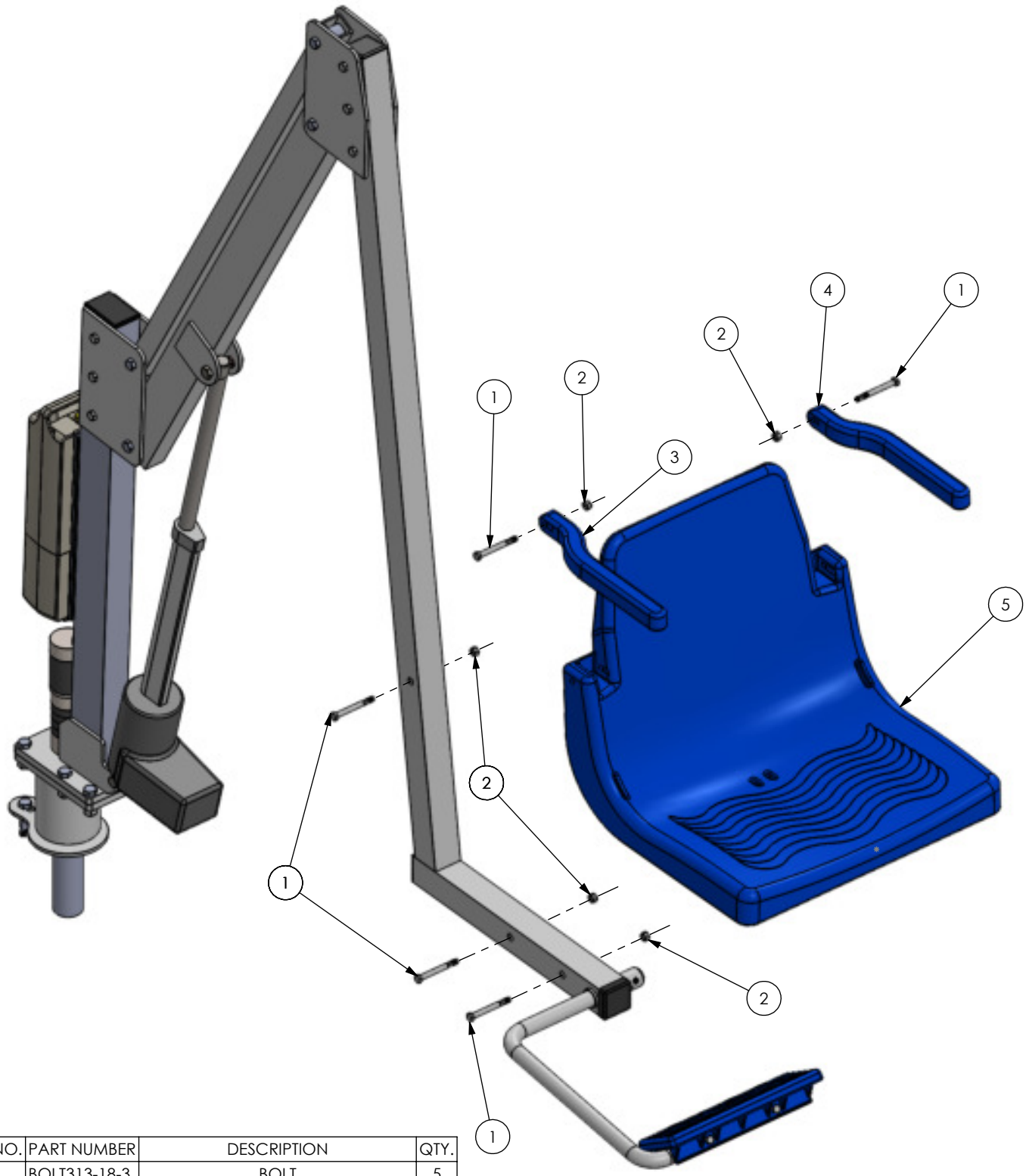
TITLE:
R-375
SEAT TUBE EXPLODE

DWG. NO.
SEAT TUBE

REV.	DESCRIPTION	DATE	APVD.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BOLT313-18-3	BOLT	5
2	NUT313-18	NUT	5
3	GLCSEATB-6R	MOLDED PLASTIC ARM REST, RIGHT	1
4	GLCSEATB-6L	MOLDED PLASTIC ARM REST, LEFT	1
5	GLCSEATB-1	MOLDED PLASTIC SEAT	1

SCALE: 1:9	REV: 100	DATE: 10/10/2013	DWR: B.E.
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TITLE:
R-375
SEAT EXPLODE

DWG. NO.
SEAT & ARM REST