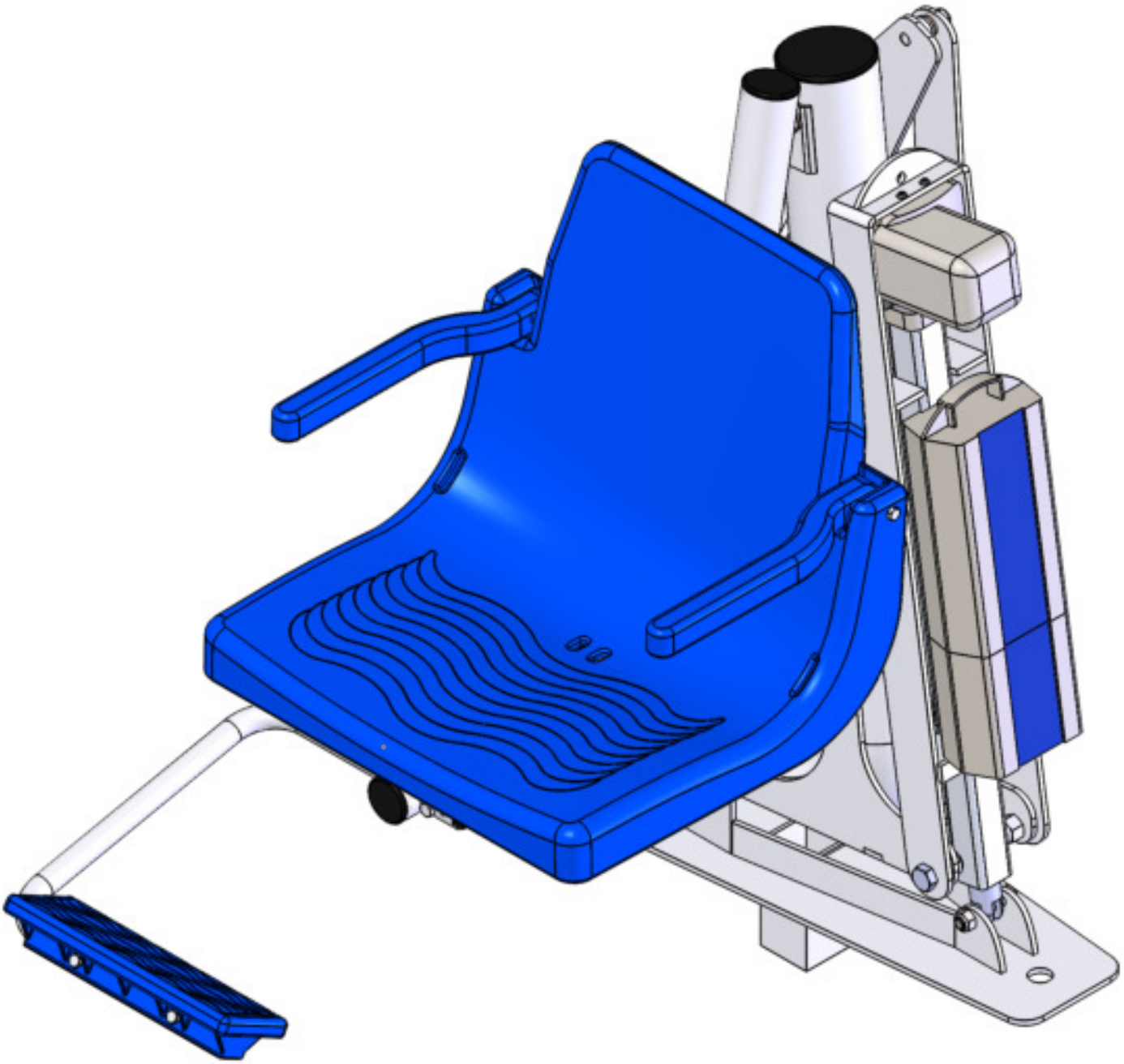
REV.	DESCRIPTION	DATE	APVD.



MATERIAL:

SCALE: 1:6	REV: 100	DATE: 10/14/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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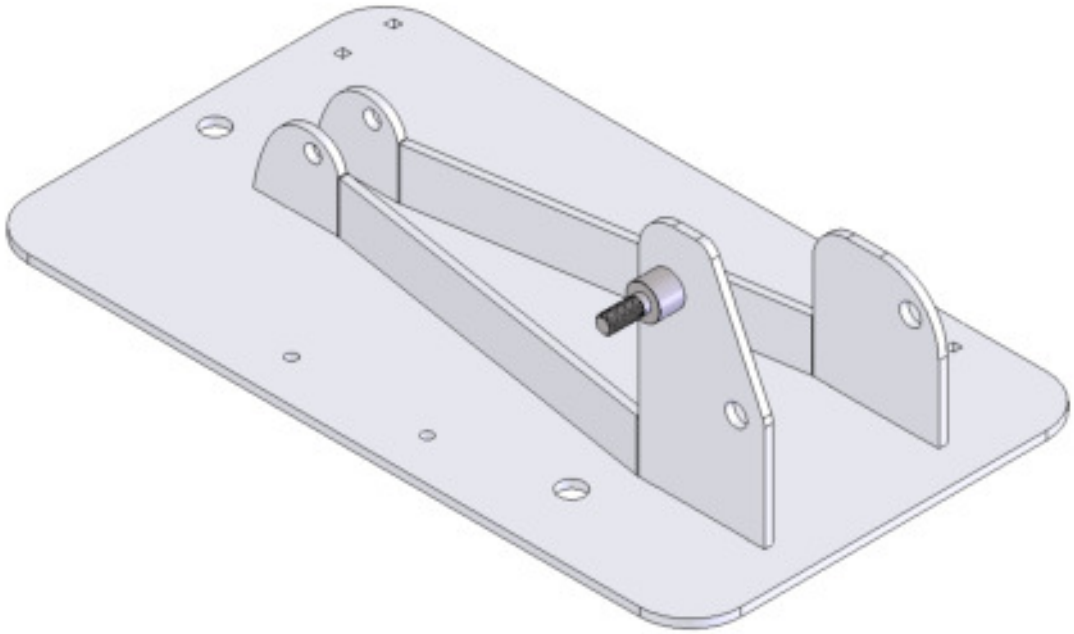
TITLE:

P-375

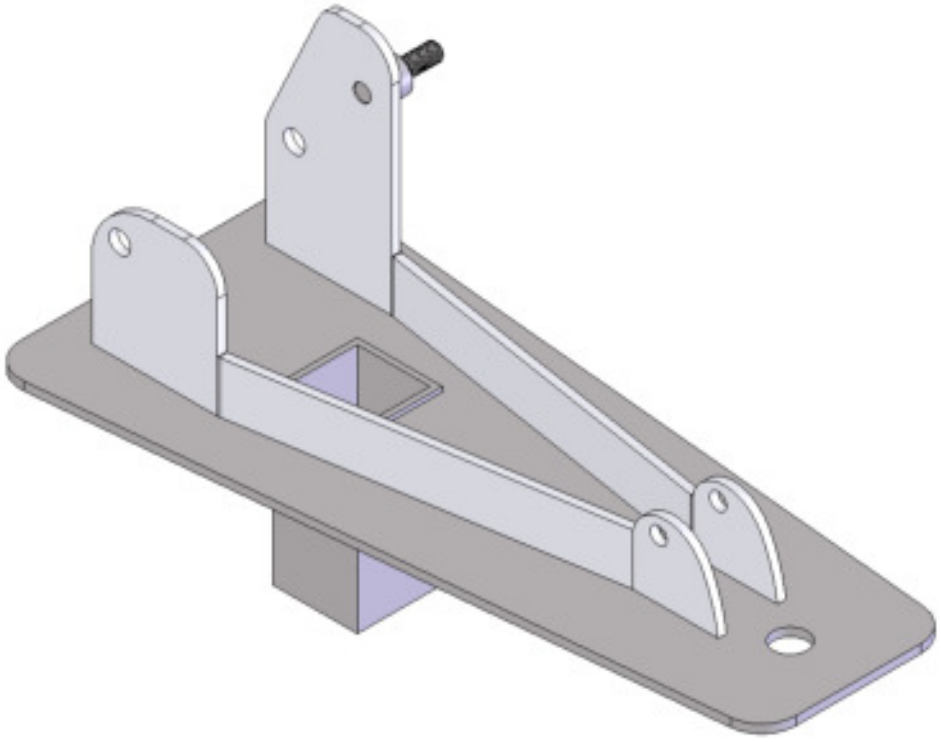
DWG. NO.

ASSEMBLY MANUAL

REV.	DESCRIPTION	DATE	APVD.



BASE PLATE FOR C-375
CGLCBP-0



BASE PLATE FOR P-375
PGLCBP-0

MATERIAL:

SCALE: 1:4	REV: 100	DATE: 10/14/2013	DWR: B.E.
WEIGHT: 8.010 LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± .125
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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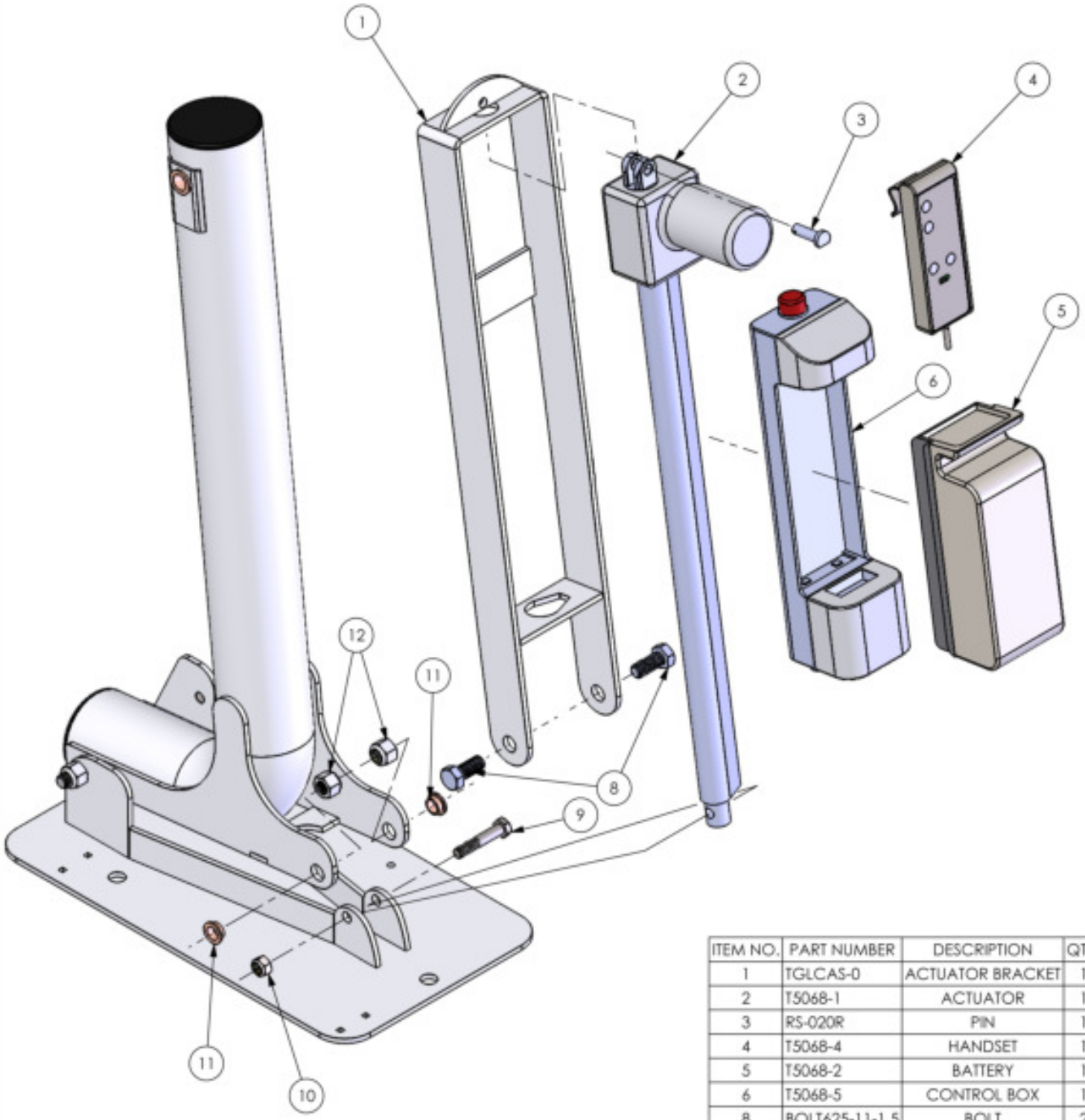
TITLE:
BASE PLATES
C-375, P-375

DWG. NO.
BASE PLATES

NOTES:

REV.	DESCRIPTION	DATE	APVD.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TGLCAS-0	ACTUATOR BRACKET	1
2	T5068-1	ACTUATOR	1
3	RS-020R	PIN	1
4	T5068-4	HANDSET	1
5	T5068-2	BATTERY	1
6	T5068-5	CONTROL BOX	1
8	BOLT625-11-1.5	BOLT	2
9	BOLT-M12-65	BOLT	1
10	NUT-M12	NUT	2
11	BUSH625-344	BUSHING	2
12	NUT625-11	NUT	2

MATERIAL: NOTED

SCALE: 1:6	REV: 100	DATE: 1/5/2016	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

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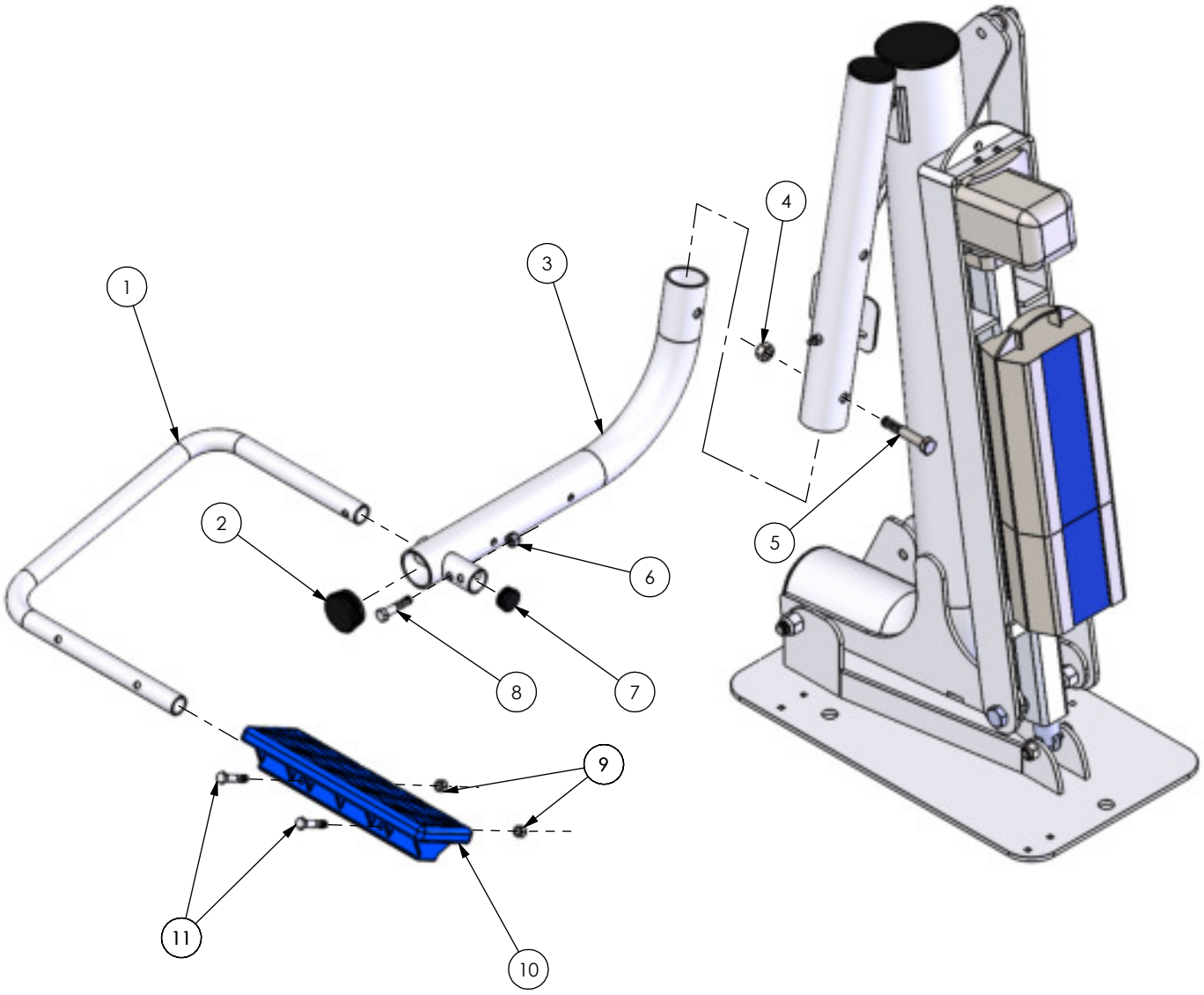
TITLE: ACTUATOR BRACKET, CONTROL BOX, BATTERY, HANDSET

DWG. NO. EXPLODED VIEW



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GLCSEATB-7	FOOT REST TUBE	1
2	PLASCAP-2	PLASTIC CAP	1
3	GLCSEATB-2	SEAT TUBE LOWER	1
4	NUT-M12	NUT	1
5	BOLT-M12-70	BOLT	1
6	NUT375-16-2	NUT	11
7	PLASCAP-1	PLASTIC CAP	1
8	BOLT375-16-1.75	BOLT	1
9	NUT313-18	NUT	2
10	GLCSEATB-9	FOOT REST	1
11	BOLT313-18-1.75	BOLT	2

SCALE: 1:8	REV: 100	DATE: 10/15/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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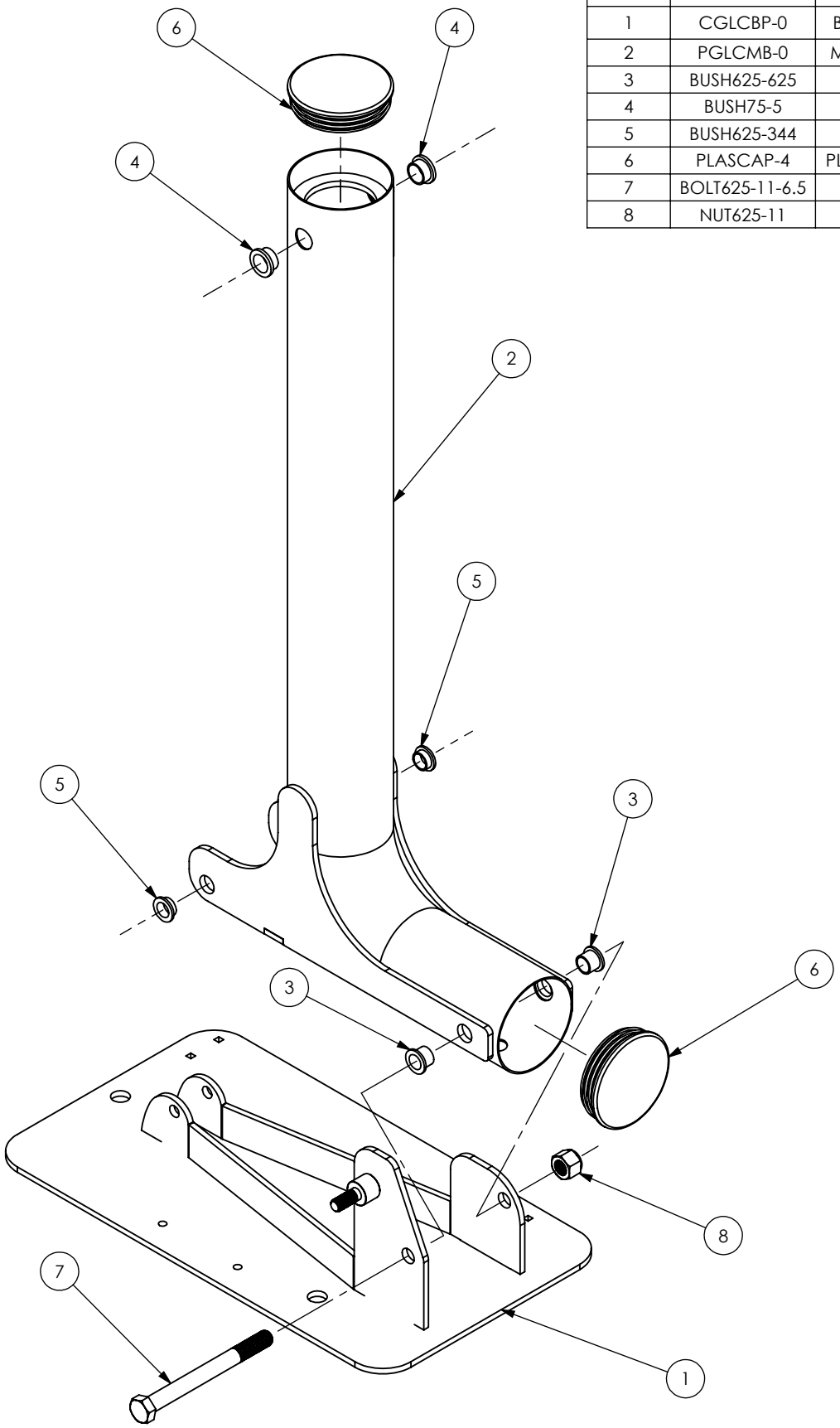
TITLE:
C-375,P-375 FOOT REST & SEAT TUBE

DWG. NO.
FOOT REST & SEAT TUBE

NOTES:

REV.	DESCRIPTION	DATE	APVD.

ITEM NO.	PART #	DESCRIPTION	QTY.
1	CGLCBP-0	BASE PLATE	1
2	PGLCMB-0	MAIN BEAM	1
3	BUSH625-625	BUSHING	2
4	BUSH75-5	BUSHING	2
5	BUSH625-344	BUSHING	2
6	PLASCAP-4	PLASTIC CAP	2
7	BOLT625-11-6.5	BOLT	1
8	NUT625-11	NUT	1



MATERIAL:

SCALE: 1:6	REV: 100	DATE: 12/12/2012	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
X. = ±.125 FRACTIONAL DIMESIONS ± 1/25
XX. = ±.062 FILLET RADII .000 THRU + .094
XXX. = ±.031 HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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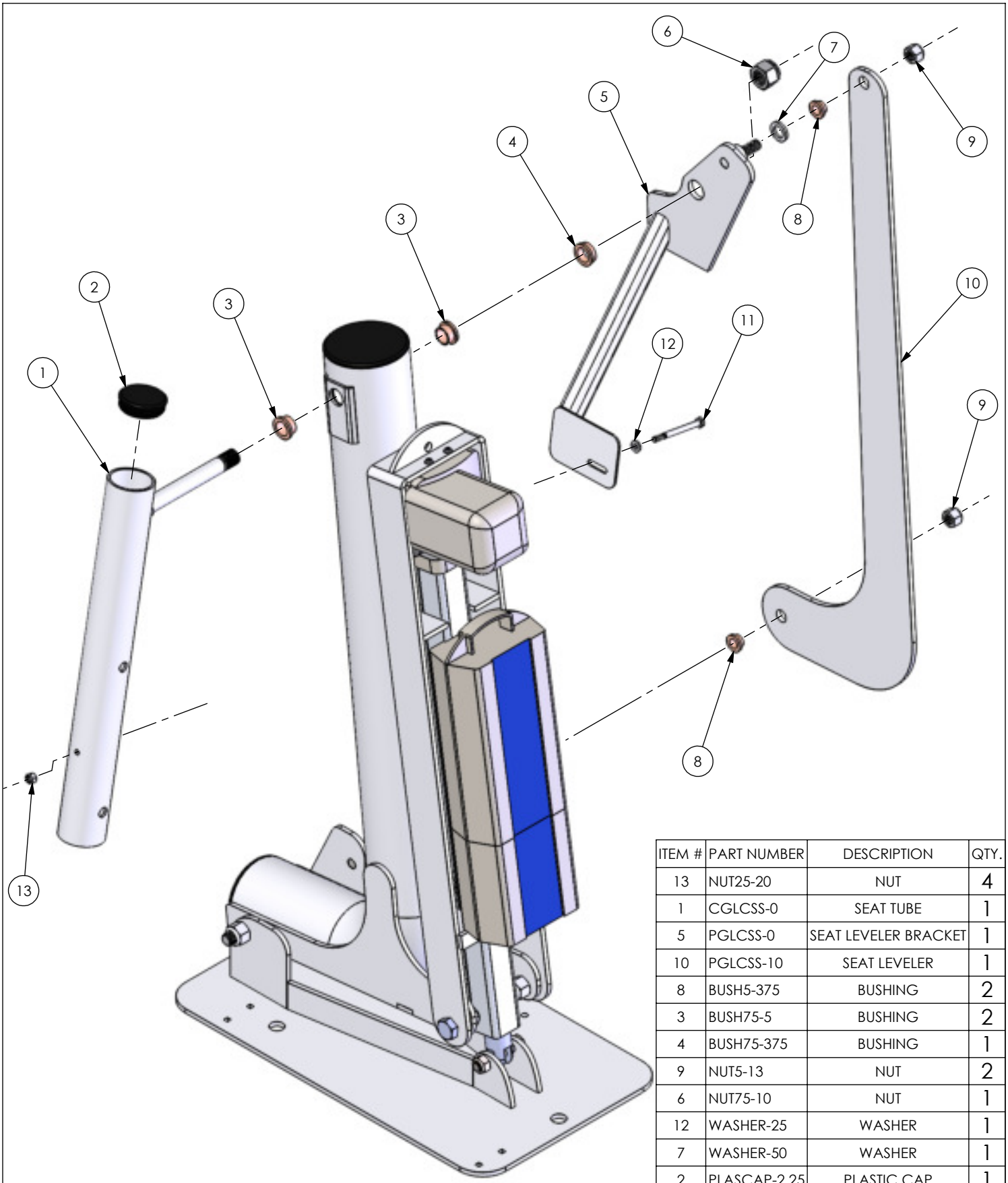
TITLE: C-375, P-375 MAIN BEAM TO BASE PLATE ASSEMBLY

DWG. NO. CGLCMBEXPLD



ITEM #	PART NUMBER	DESCRIPTION	QTY.
13	NUT25-20	NUT	4
1	CGLCSS-0	SEAT TUBE	1
5	PGLCSS-0	SEAT LEVELER BRACKET	1
10	PGLCSS-10	SEAT LEVELER	1
8	BUSH5-375	BUSHING	2
3	BUSH75-5	BUSHING	2
4	BUSH75-375	BUSHING	1
9	NUT5-13	NUT	2
6	NUT75-10	NUT	1
12	WASHER-25	WASHER	1
7	WASHER-50	WASHER	1
2	PLASCAP-2.25	PLASTIC CAP	1
11	BOLT25-20-3	BOLT	1

SCALE: 1:6	REV: 100	DATE: 10/14/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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ANGLES ± 1 DEGREE

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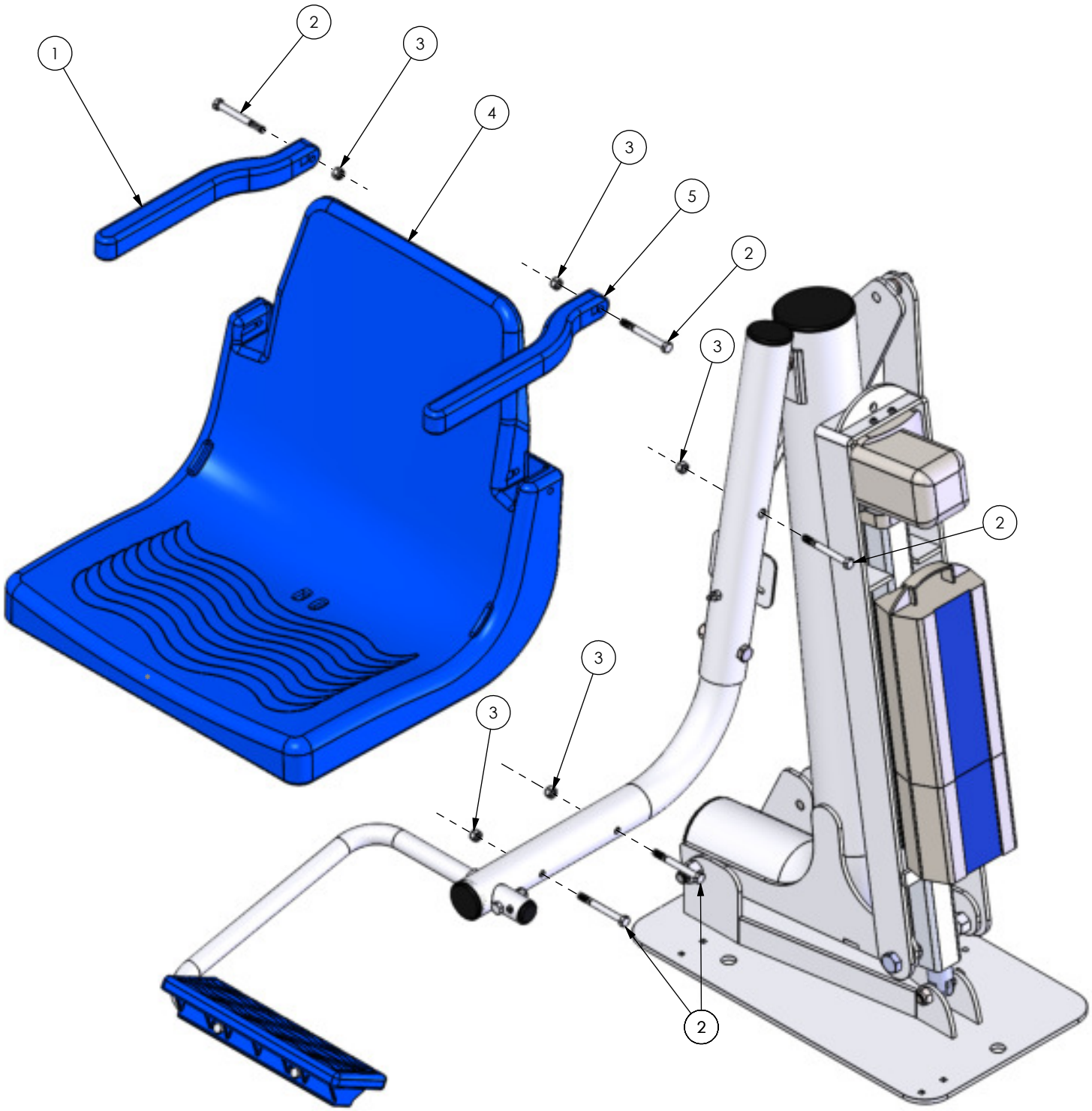
TITLE:
C-375,P-375 SEAT TUBE & SEAT LEVELER

DWG. NO.
SEAT TUBE & SEAT LEVELLING



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GLCSEATB-6R	ARM REST, RIGHT	1
2	BOLT313-18-3	BOLT	5
3	NUT313-18	NUT	5
4	GLCSEATB-1	SEAT	1
5	GLCSEATB-6L	ARM REST, LEFT	1

SCALE: 1:7	REV: 100	DATE: 10/15/2013	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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TITLE:
C-375,P-375
SEAT & ARM RESTS

DWG. NO.
SEAT & ARM RESTS