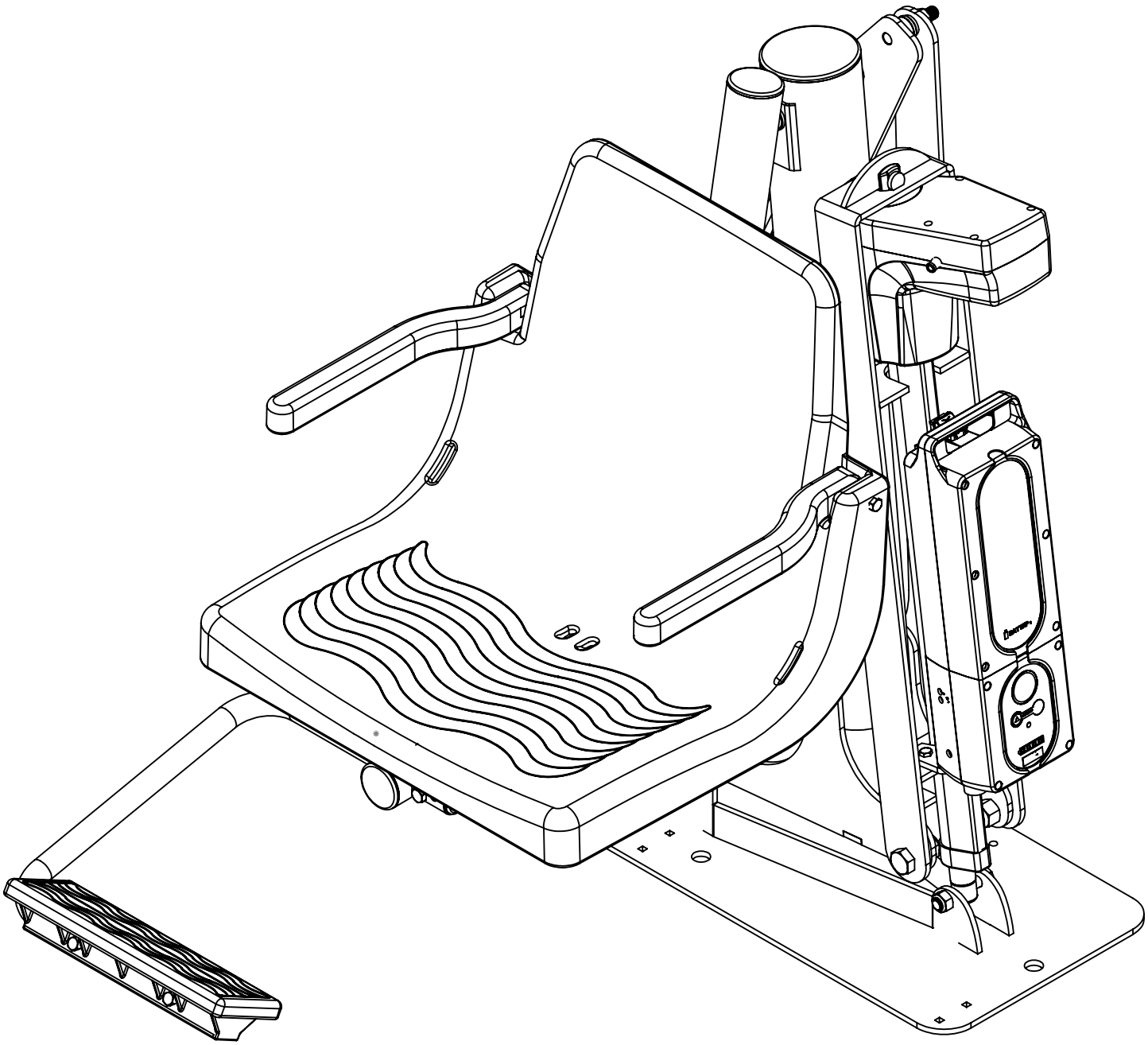
NOTES:

REV.	DESCRIPTION	DATE	APVD.



MATERIAL:

SCALE: 1:6	REV: 100	DATE: 12/12/2012	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

X. = ±.125
XX. = ±.062
XXX. = ±.031

FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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GLOBAL LIFT CORP

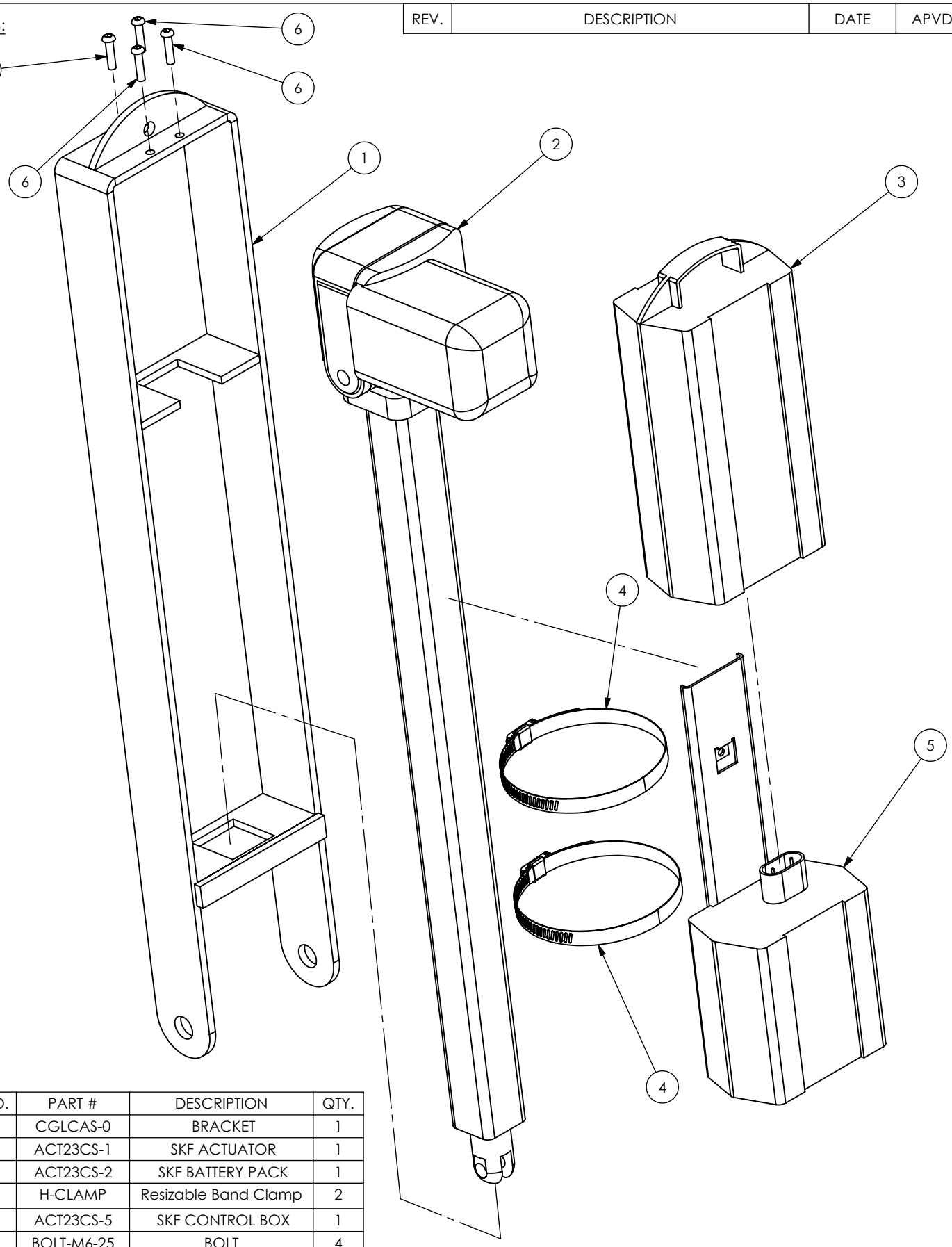
684 N. Port Crescent, Suite C
Bad Axe, MI 48413

TITLE: C-375

DWG. NO.
ASSEMBLY MANUAL

NOTES:

REV.	DESCRIPTION	DATE	APVD.



ITEM NO.	PART #	DESCRIPTION	QTY.
1	CGLCAS-0	BRACKET	1
2	ACT23CS-1	SKF ACTUATOR	1
3	ACT23CS-2	SKF BATTERY PACK	1
4	H-CLAMP	Resizable Band Clamp	2
5	ACT23CS-5	SKF CONTROL BOX	1
6	BOLT-M6-25	BOLT	4

SCALE: 1:4	REV: 100	DATE: 12/12/2012	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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XX. = ±.062
XXX. = ±.031
FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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GLOBAL LIFT CORP
684 N. Port Crescent, Suite C
Bad Axe, MI 48413

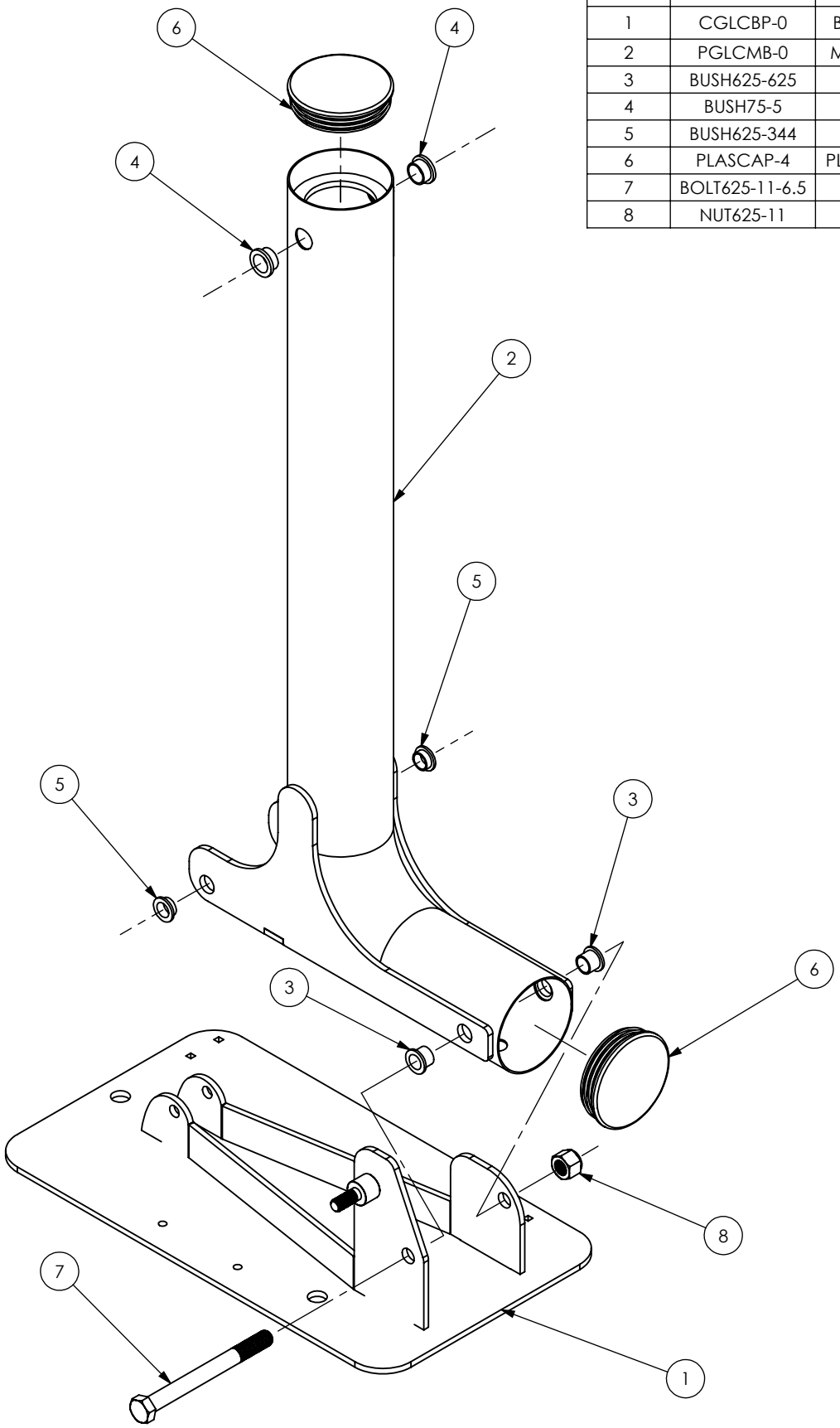
TITLE: C-375 SKF ACTUATOR & BATTERY INSTALLATION

DWG. NO. SKFACTBATASM

NOTES:

REV.	DESCRIPTION	DATE	APVD.

ITEM NO.	PART #	DESCRIPTION	QTY.
1	CGLCBP-0	BASE PLATE	1
2	PGLCMB-0	MAIN BEAM	1
3	BUSH625-625	BUSHING	2
4	BUSH75-5	BUSHING	2
5	BUSH625-344	BUSHING	2
6	PLASCAP-4	PLASTIC CAP	2
7	BOLT625-11-6.5	BOLT	1
8	NUT625-11	NUT	1



MATERIAL:

SCALE: 1:6	REV: 100	DATE: 12/12/2012	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
X. = ±.125 FRACTIONAL DIMESIONS ± 1/25
XX. = ±.062 FILLET RADII .000 THRU + .094
XXX. = ±.031 HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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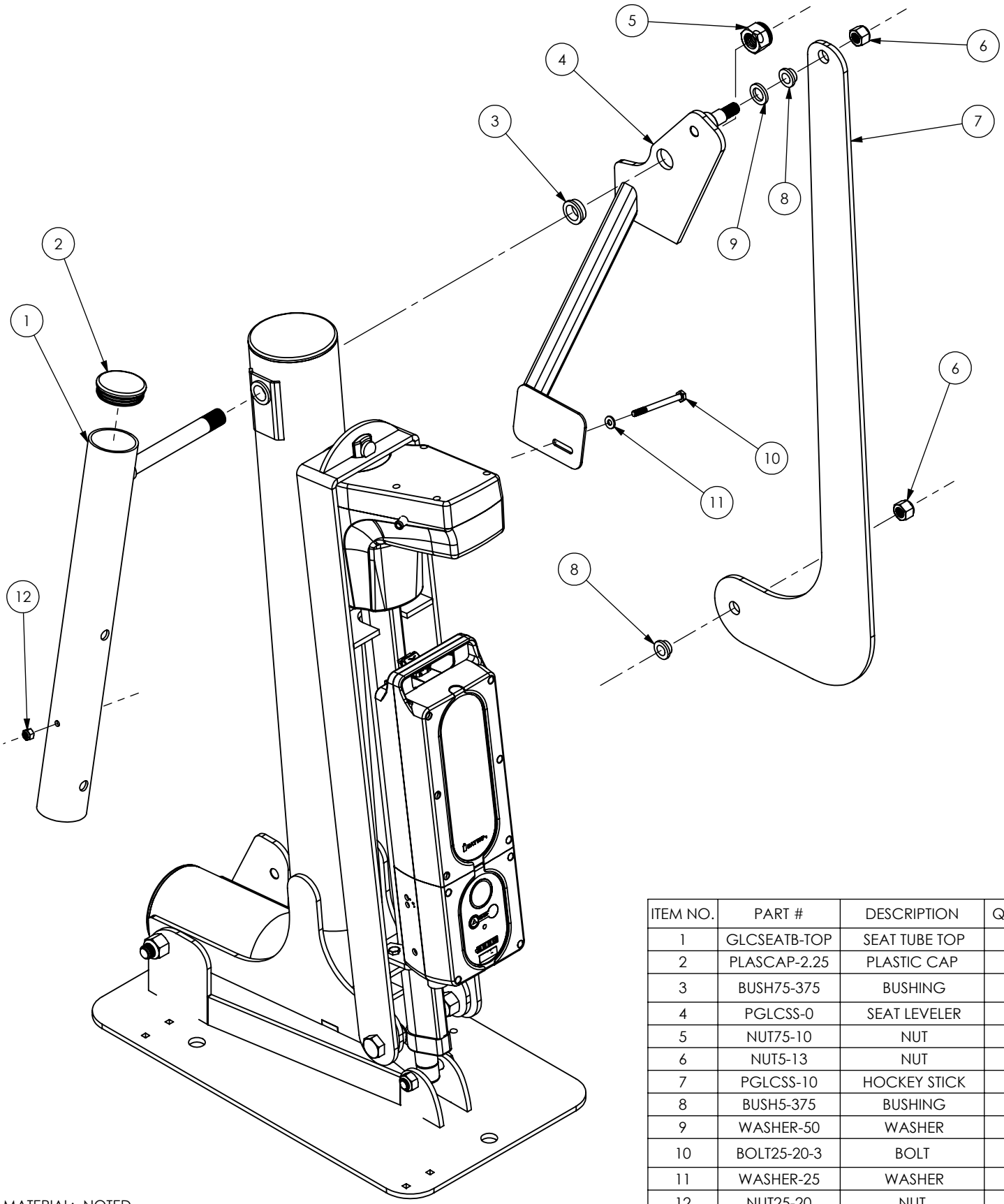
Bad Axe, MI 48413

TITLE: C-375, P-375 MAIN BEAM TO BASE PLATE ASSEMBLY

DWG. NO. CGLCMBEXPLD

NOTES:

REV.	DESCRIPTION	DATE	APVD.



ITEM NO.	PART #	DESCRIPTION	QTY.
1	GLCSEATB-TOP	SEAT TUBE TOP	1
2	PLASCAP-2.25	PLASTIC CAP	1
3	BUSH75-375	BUSHING	1
4	PGLCSS-0	SEAT LEVELER	1
5	NUT75-10	NUT	1
6	NUT5-13	NUT	2
7	PGLCSS-10	HOCKEY STICK	1
8	BUSH5-375	BUSHING	2
9	WASHER-50	WASHER	1
10	BOLT25-20-3	BOLT	1
11	WASHER-25	WASHER	1
12	NUT25-20	NUT	1

MATERIAL: NOTED

SCALE: 1:6	REV: 100	DATE: 12/12/2012	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

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XX. = ±.062
XXX. = ±.031
FRACTIONAL DIMESIONS ± 1/25
FILLET RADII .000 THRU + .094
HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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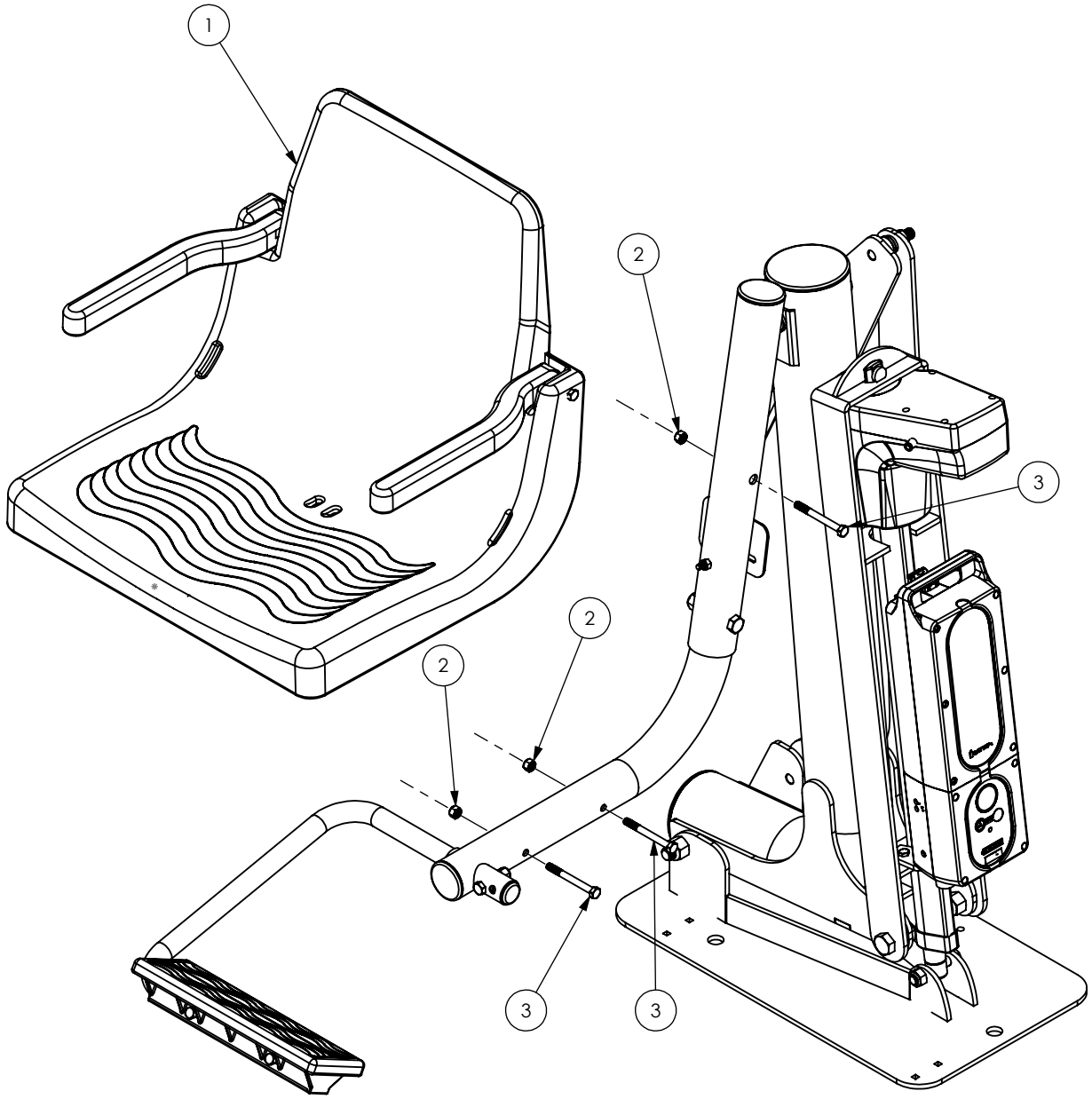
Bad Axe, MI 48413

TITLE: C-375, P-375
SEAT TUBE, SEAT LVELER
& HOCKEY STICK
ASSEMBLY

DWG. NO.
MVMNTCMPNTS

NOTES:

REV.	DESCRIPTION	DATE	APVD.



ITEM NO.	PART #	DESCRIPTION	QTY.
1	GLCSEATB-1	PLASTIC SEAT	1
2	NUT313-18	NUT	3
3	BOLT313-18-3	BOLT	3

MATERIAL:

SCALE: 1:8	REV: 100	DATE: 12/12/2012	DWR: B.E.
WEIGHT: LBS	MACH WEIGHT: LBS		APVD BY: J.I.

DO NOT SCALE DRAWING
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TOLERANCES ARE:

X. = ±.125 FRACTIONAL DIMESIONS ± 1/25
XX. = ±.062 FILLET RADII .000 THRU + .094
XXX. = ±.031 HOLES .000 THRU .015
ANGLES ± 1 DEGREE

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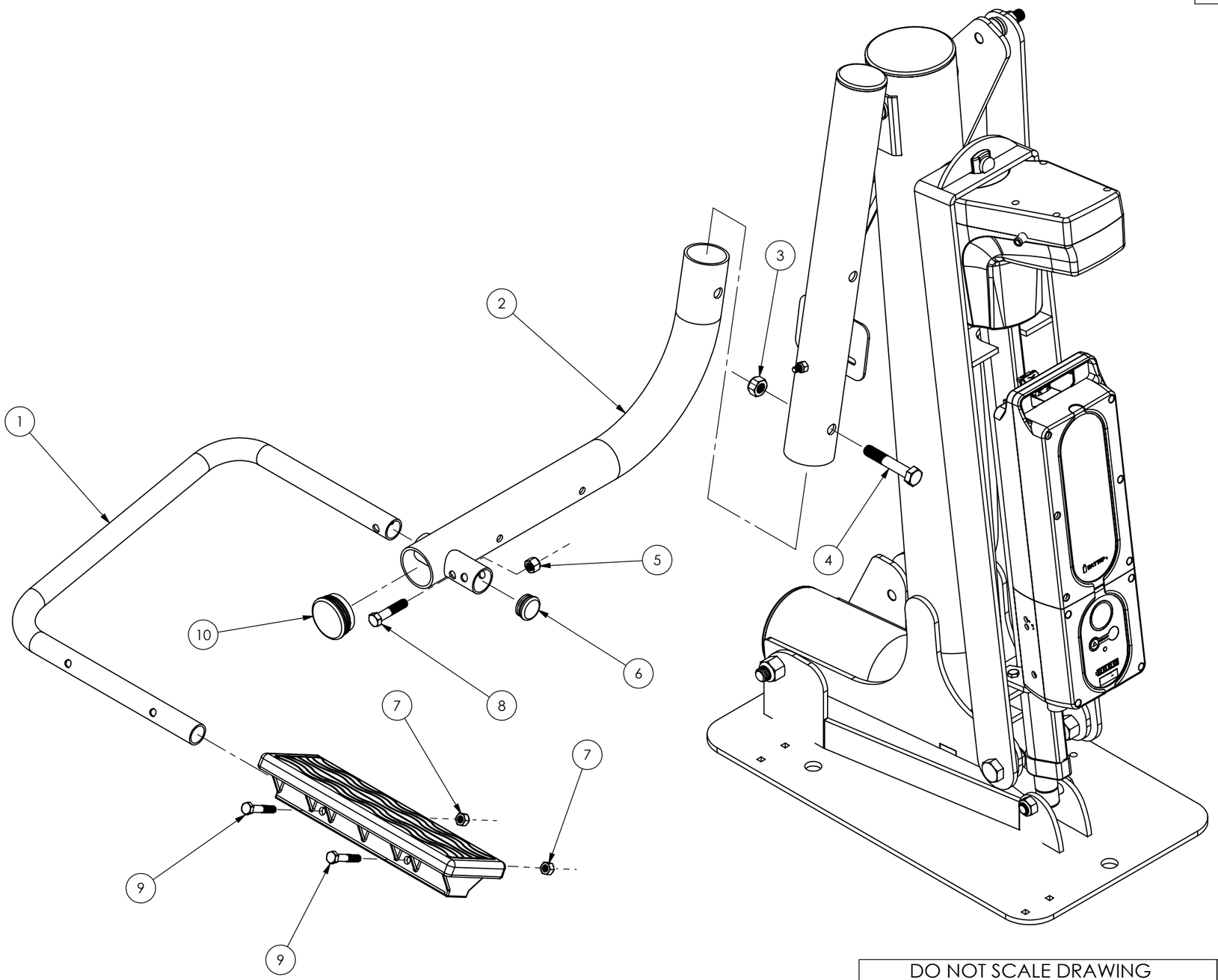
TITLE: SEAT INSTALLATION

DWG. NO. STINSTL

NOTES

REV.	DESCRIPTION	DATE	APVD.



ITEM NO.	PART #	DESCRIPTION	QTY.
1	GLCSEATB-7	FOOT REST TUBE	1
2	GLCSEATB-BOTTOM	SEAT SUPPORT BOTTOM	1
3	NUT-M12	NUT	2
4	BOLT-M12-70	BOLT	1
5	NUT375-16-2	NUT	1
6	PLASCAP-1	PLASTIC CAP	1
7	NUT313-18	NUT	2
8	BOLT375-16-1.75	BOLT	1
9	BOLT313-18-1.75	BOLT	2
10	PLASCAP-2	PLASTIC CAP	1

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

X. = ±.125 FRACTIONAL DIMENSIONS ± .125
XX. = ±.094 FILLET RADII .000 THRU +.094
HOLES .000 THRU .015
XXX. = ±.062 ANGLES ± 1°

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GLOBAL LIFT CORP
684 N. Port Crescent, Suite C
Bad Axe, MI 48413

TITLE:
C-375, P-375
FOOT REST TUBE, SEAT TUBE
& FOOT REST INSTALLATION

DWG. NO. STTBFTRSTINSTL

SCALE: 1:5 | DATE: 12/12/2012 | DWR: B.E. | REV 100

WEIGHT: LBS | MACH WEIGHT: LBS | APVD. BY: J.I.

MATERIAL: NOTED